



Level



Pressure



Flow



Temperature

Liquid
Analysis

Registration

Systems
Components

Services



Solutions

Technical Information

iTHERM® TM411

Innovative advanced, modular resistance thermometer for hygienic and aseptic applications –
Metric version with advanced sensor technology and very easy handling



Applications

- Specially designed for use in hygienic and aseptic applications in the Food & Beverages and Life Sciences industries
- Measuring range:
–200 to +600 °C (–328 to +1 112 °F)
- Pressure range up to 40 bar (580 psi)
- Protection class: up to IP69K

Head transmitter

All Endress+Hauser transmitters are available with enhanced accuracy and reliability compared to directly wired sensors. Easy customizing by choosing one of the following outputs and communication protocols:

- Analog output 4 to 20 mA
- HART®
- PROFIBUS® PA
- FOUNDATION Fieldbus™

Your benefits

- User-friendly and reliable from product selection to maintenance
- iTHERM® inserts: globally unique, fully-automated production. Full traceability and consistently high product quality for reliable measured values
- iTHERM® QuickSens: fastest response times ($t_{90\%}$: 1.5 s) for optimum process control
- iTHERM® StrongSens: unsurpassed vibration resistance (> 60g) for ultimate plant safety
- iTHERM® QuickNeck – cost and time savings thanks to simple, tool-free recalibration
- iTHERM® TA30R: 316L terminal head for easier handling and lower installation and maintenance costs, and with highest IP69K rating
- Over 50 hygienic process connections
- Global portfolio with metric and imperial versions
- International certification: explosion protection as per ATEX/IECEx, hygiene standards according to 3-A®, EHEDG, ASME BPE, FDA, TSE Certificate of Suitability
- Optional: 1.4435 material, delta ferrite content < 1%

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Function and system design

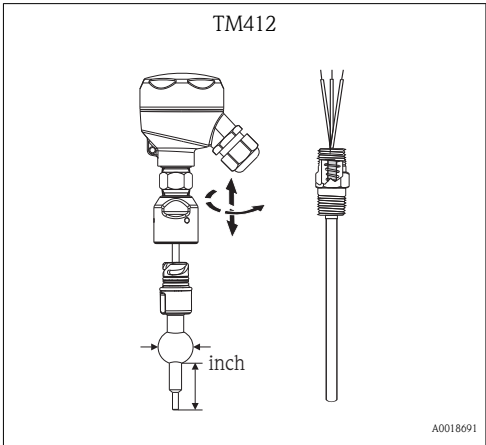
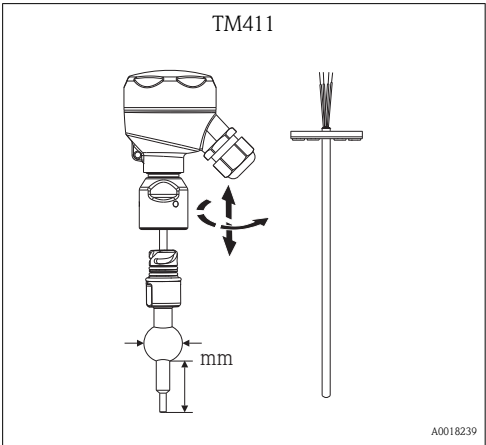
iTHERM® Hygiene line

This thermometer is part of the product line of modular thermometers for hygienic and aseptic applications.

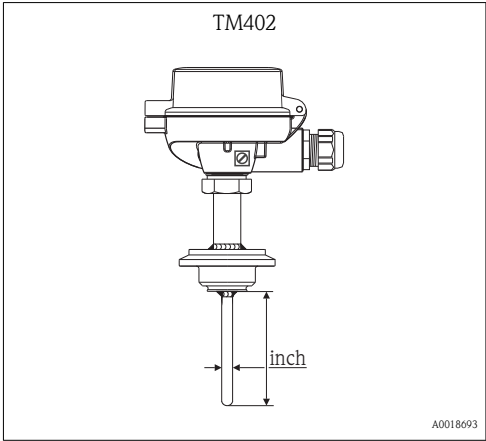
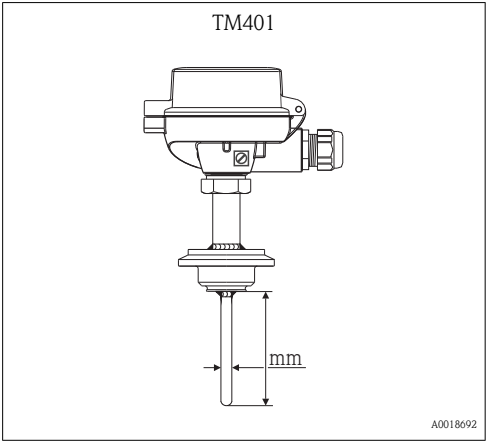
Differentiating factors when selecting a suitable thermometer

TM4x1	TM4x2
Metric version	Imperial version

TMx1x characterizes the device that uses cutting-edge technology, with features such as a replaceable insert, quick-fastening extension neck (iTHERM® QuickNeck), vibration-resistant and fast-response sensor technology (iTHERM® StrongSens and QuickSens) and approval for use in hazardous areas



TMx0x characterizes the device that uses basic technology, with features such as a fixed, non-replaceable insert, application in non-hazardous areas, standard extension neck, low-cost unit



Measuring principle

Resistance thermometer (RTD)

These resistance thermometers use a Pt100 temperature sensor according to IEC 60751. The temperature sensor is a temperature-sensitive platinum resistor with a resistance of 100 Ω at 0 °C (32 °F) and a temperature coefficient $\alpha = 0.003851$ °C⁻¹.

There are generally two different kinds of platinum resistance thermometers:

- **Wire wound (WW):** Here, a double coil of fine, high-purity platinum wire is located in a ceramic support. This is then sealed top and bottom with a ceramic protective layer. Such resistance thermometers not only facilitate very reproducible measurements but also offer good long-term stability of the resistance/temperature characteristic within temperature ranges up to 600 °C (1 112 °F). This type of sensor is relatively large in size and it is comparatively sensitive to vibrations.
- **Thin film platinum resistance thermometers (TF):** A very thin, ultrapure platinum layer, approx. 1 µm thick, is vaporized in a vacuum on a ceramic substrate and then structured photolithographically. The platinum conductor paths formed in this way create the measuring resistance. Additional covering and passivation layers are applied and reliably protect the thin platinum layer from contamination and oxidation, even at high temperatures.

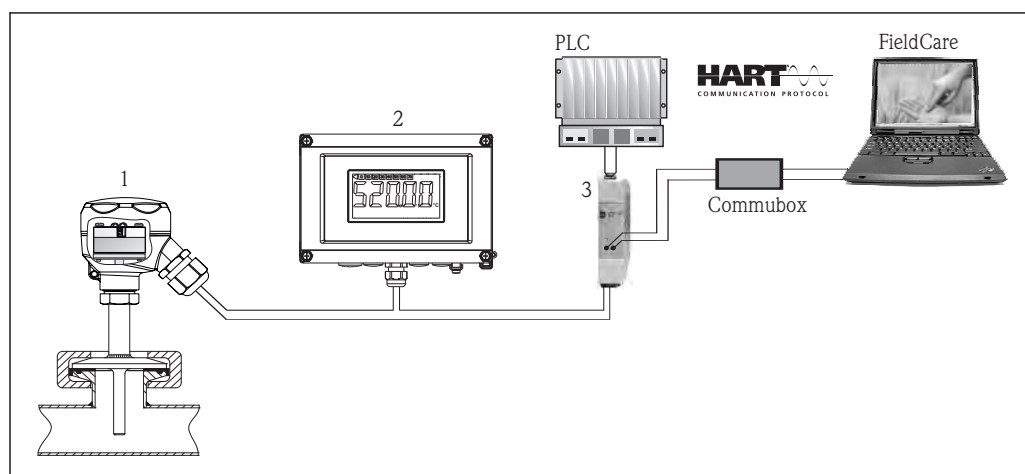
The primary advantages of thin film temperature sensors over wire wound versions are their smaller sizes and better vibration resistance. A relatively low principle-based deviation of the resistance/temperature characteristic from the standard characteristic of IEC 60751 can frequently be observed among TF sensors at high temperatures. As a result, the tight limit values of tolerance category A as per IEC 60751 can only be observed with TF sensors at temperatures up to approx. 300 °C (572 °F). For this reason, thin-film sensors are generally only used for temperature measurements in ranges below 400 °C (932 °F).

Measuring system


Endress+Hauser offers a complete portfolio of optimized components for the temperature measuring point – everything you need for the seamless integration of the measuring point into the overall facility. This includes:



- Power supply unit/barrier
- Display units
- Overvoltage protection

 For more information, see the brochure 'System Components – Solutions for a Complete Measuring Point' (FA00016K/EN)

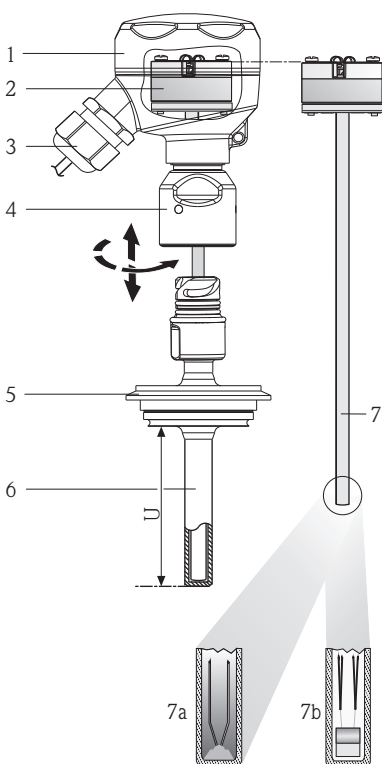


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 1 Example of application, measuring point layout with additional Endress+Hauser components

- 1 Installed iTHERM® resistance thermometer with integrated HART® head transmitter
- 2 RIA16 field display unit – The display unit records the analog measuring signal from the head transmitter and shows this on the display. The LC display shows the current measured value in digital form and as a bar graph indicating a limit value violation. The display unit is looped into the 4 to 20 mA circuit and gets the required energy from there. More information on this can be found in the Technical Information, see "Documentation", (→  42).
- 3 Active barrier RN221N – The RN221N (24 V DC, 30 mA) active barrier has a galvanically isolated output for supplying voltage to loop-powered transmitters. The universal power supply works with an input supply voltage of 20 to 250 V DC/AC, 50/60 Hz, which means that it can be used in all international power grids. More information on this can be found in the Technical Information, see "Documentation", (→  42).

Modular design

Design	Options
 <p>1: Terminal head (→ 26)</p> <p>2: Wiring, electrical connection, output signal (→ 6)</p> <p>3: Connector or cable gland (→ 28)</p> <p>4: Extension neck (→ 29)</p> <p>5: Process connection (→ 30)</p> <p>6: Thermowell (→ 30)</p> <p>7: Insert (→ 25) with: 7a: iTHERM® QuickSens 7b: iTHERM® StrongSens</p> <p>A0017758</p>	<ul style="list-style-type: none"> ■ 316L, low head, optionally with display window ■ Aluminum, high or low head, with or without display window ■ Polypropylene, low head ■ Polyamide, high head, without display window <p>i Your benefits:</p> <ul style="list-style-type: none"> ■ Optimum terminal access thanks to low housing edge of bottom section: <ul style="list-style-type: none"> – Easier to use – Lower installation and maintenance costs ■ Optional display: local process display unit for added reliability ■ IP69K protection: optimum protection even with high-pressure cleaning
	<ul style="list-style-type: none"> ■ Ceramic terminal block ■ Flying leads ■ Head transmitter (4 to 20 mA, HART®, PROFIBUS® PA, FOUNDATION™ Fieldbus), single-channel or two-channel ■ Attachable display (optional)
	<ul style="list-style-type: none"> ■ PROFIBUS® PA / FOUNDATION™ Fieldbus connector, 4-pin ■ 8-pin connector ■ Polyamide or brass cable glands
	<p>Welded-in-place or removable either with the quick fastener (iTHERM® QuickNeck) or thread adapter nut G3/8"</p> <p>i Your benefits:</p> <ul style="list-style-type: none"> ■ iTHERM® QuickNeck: tool-free removal of the insert: <ul style="list-style-type: none"> – Saves time/costs on frequently calibrated measuring points – Wiring mistakes avoided ■ IP69K protection: safety under extreme process conditions
	<p>More than 50 different versions.</p>
	<ul style="list-style-type: none"> ■ Versions with and without thermowell (insert in direct contact with process). ■ Various diameters ■ Various tip shapes (straight or reduced)
	<p>Sensor models: wire wound (WW) or thin-film sensor (TF).</p> <p>i Your benefits:</p> <ul style="list-style-type: none"> ■ iTHERM® QuickSens – insert with the world's fastest response time: <ul style="list-style-type: none"> – Insert: ø3 mm (1/8 in) or ø6 mm (1/4 in) – Fast, highly accurate measurements, delivering maximum process safety and control – Quality and cost optimization – Minimization of necessary immersion length: better product protection thanks to improved process flow ■ iTHERM® StrongSens – insert with unbeatable durability: <ul style="list-style-type: none"> – Vibration resistance > 60g: lower life cycle costs thanks to longer operating life and high plant availability – Automated, traceable production: top quality and maximum process safety – High long-term stability: reliable measured values and high level of system safety

Input

Measured variable	Temperature (temperature-linear transmission behavior)
Measuring range	<i>Depends on the type of sensor used</i>
Sensor type	Measuring range
Pt100 thin-film	–50 to +400 °C (–58 to +752 °F)
Pt100 thin-film, iTHERM® StrongSens, vibration-resistant > 60g	–50 to +500 °C (–58 to +932 °F)
Pt100 thin-film, iTHERM® QuickSens, fast-response	–50 to +200 °C (–58 to +392 °F)
Pt100 wire wound, extended measuring range	–200 to +600 °C (–328 to +1 112 °F)

Output

Output signal	<p>Generally, the measured value can be transmitted in one of two ways:</p> <ul style="list-style-type: none"> ■ Directly-wired sensors – sensor measured values forwarded without a transmitter. ■ Via all common protocols by selecting an appropriate Endress+Hauser iTEMP® temperature transmitter. All the transmitters listed below are mounted directly in the terminal head and wired with the sensory mechanism.
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Family of temperature transmitters	<p>Thermometers fitted with iTEMP® transmitters are an installation-ready complete solution to improve temperature measurement by significantly increasing accuracy and reliability, when compared to direct wired sensors, as well as reducing both wiring and maintenance costs.</p>
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PC programmable head transmitters

They offer a high degree of flexibility, thereby supporting universal application with low inventory storage. The iTEMP® transmitters can be configured quickly and easily at a PC. Endress+Hauser offers free configuration software which can be downloaded from the Endress+Hauser Website. More information can be found in the Technical Information.

HART® programmable head transmitters

The transmitter is a 2-wire device with one or two measuring inputs and one analog output. The device not only transfers converted signals from resistance thermometers and thermocouples, it also transfers resistance and voltage signals using HART® communication. It can be installed as an intrinsically safe apparatus in Zone 1 hazardous areas and is used for instrumentation in the terminal head (flat face) as per DIN EN 50446. Swift and easy operation, visualization and maintenance by PC using operating software, Simatic PDM or AMS. For more information, see the Technical Information.

PROFIBUS® PA head transmitters

Universally programmable head transmitter with PROFIBUS® PA communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. Swift and easy operation, visualization and maintenance using a PC directly from the control panel, e. g. using operating software, Simatic PDM or AMS. For more information, see the Technical Information.

FOUNDATION Fieldbus™ head transmitters

Universally programmable head transmitter with FOUNDATION Fieldbus™ communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. Swift and easy operation, visualization and maintenance using a PC directly from the control panel, e.g. using operating software such as ControlCare from Endress+Hauser or NI Configurator from National Instruments. For more information, see the Technical Information.

Advantages of the iTEMP® transmitters:

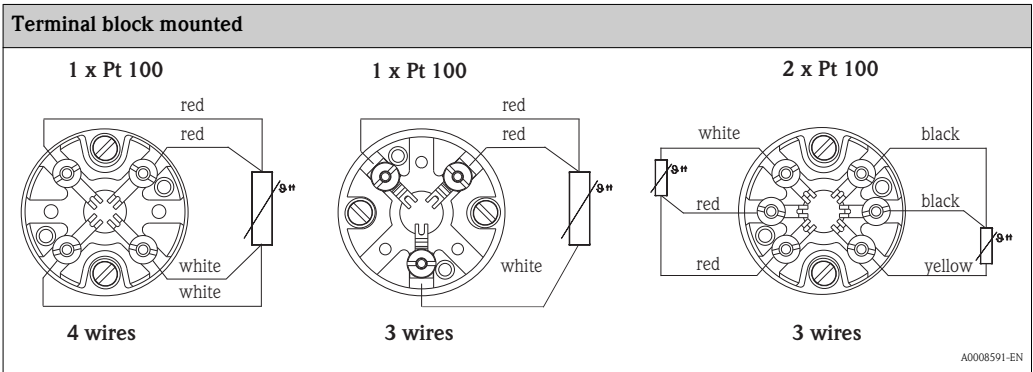
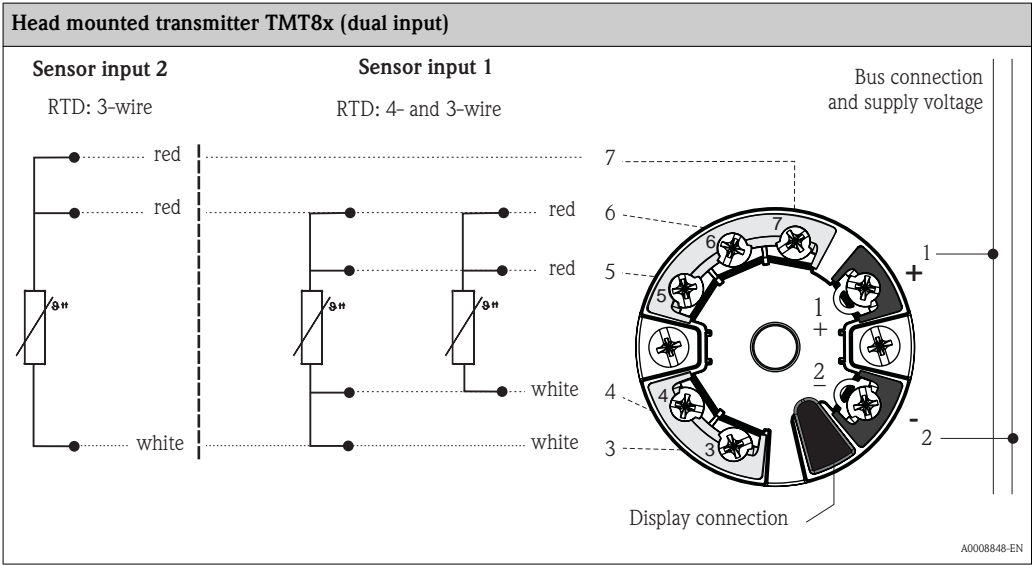
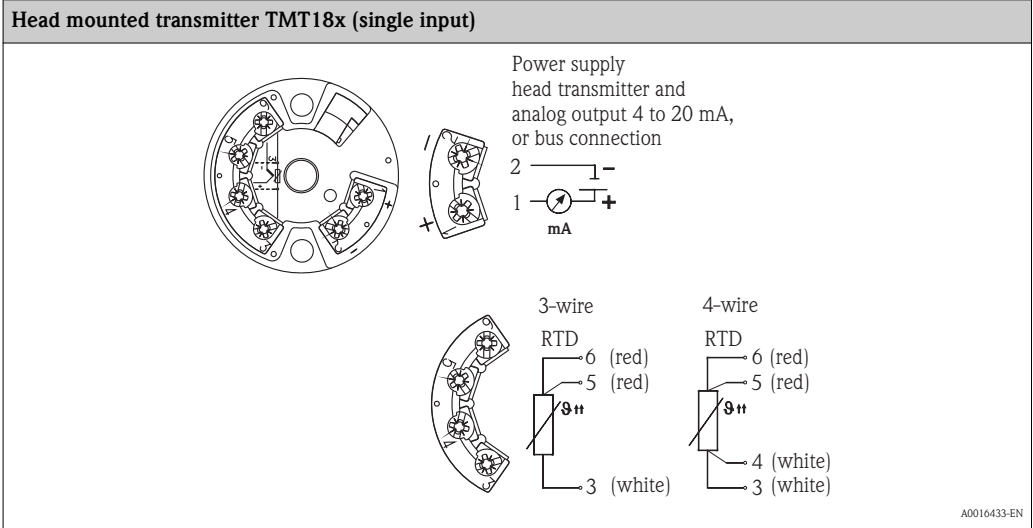
- Dual or single sensor input (optionally for HART® transmitter)
- Unsurpassed reliability, accuracy and long-term stability in critical processes
- Mathematical functions
- Monitoring of the thermometer drift, sensor backup functionality, sensor diagnostic functions
- Sensor-transmitter matching based on Callendar/Van Dusen coefficients

Wiring

- According to the 3-A® Standard electrical connecting cables must be smooth, corrosion-resistant and easy to clean.
- Grounding or shield connections are possible via special ground terminals on the terminal head.
(→ 26)

Wiring diagrams for RTD

Type of sensor connection



Cable entries

See the 'Terminal head' section (→ 26)

Connector

Endress+Hauser offers different plugs for simple and fast integration of the thermometer into the process control system. The following table gives an overview about the PIN assignment of different configurations.

Abbreviations

#1	Sequential arrangement: first transmitter/insert	#2	Sequential arrangement: second transmitter/insert
i	Insulated. Wires marked 'i' are not connected and are insulated with heat shrink tubes.	YE	Yellow
GND	Ground: wires marked with "GND" are connected to the internal earthing screw of the terminal head.	RD	Red
BN	Brown	WH	White
GNYE	Green-yellow	PK	Pink
BU	Blue	GN	Green
GY	Gray	BK	Black

Terminal Head with single cable entry

Connector	1x PROFIBUS PA								1x FOUNDATION™ Fieldbus (FF)				8-pole							
Thread mating connector	M12				7/8"				7/8"				M12							
PIN number	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4	5	6	7	8
Electrical connection (terminal head)																				
Free wires	Not connected (no heat shrinkable tubing)																			
3-wire terminal block (1x Pt100)	RD		WH		RD		WH		RD		WH		RD		WH		i			
4-wire terminal block (1x Pt100)																				
6-wire terminal block (2x Pt100)	RD (#1) ¹⁾		WH (#1) ¹⁾		RD (#1) ¹⁾		WH (#1) ¹⁾		RD (#1) ¹⁾		WH (#1) ¹⁾		BK				YE			
1x TMT 4...20 mA or HART®	+	i	-	i	+	i	-	i	+	i	-	i	+	i	-	i	i			
2x TMT 4...20 mA or HART® in terminal head with high cover	+	+	-(#1)	-(#2)	+	+	-(#1)	-(#2)	+	+	-(#1)	-(#2)					+	i	-	i
1x TMT PROFIBUS® PA	+	i	-	GND	+	i	-	GND	Cannot be combined				Cannot be combined							
2x TMT PROFIBUS® PA	+ ²⁾		- ³⁾		+ ²⁾		- ³⁾													
1x TMT FF	Cannot be combined				Cannot be combined				-	+	GN D	i	Cannot be combined							
2x TMT FF									- ³⁾	+ ²⁾										
PIN position and color code	 A0018929				 A0018930				 A0018931											




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1) Second Pt100 is not connected

2) Beide Both transmitters are connected in parallel to the plus (only possible with FF/PA protocol)

3) Beide Both transmitters are connected in parallel to the plus (only possible with FF/PA protocol)

Terminal Head with dual cable entry

Connector	2x PROFIBUS® PA								2x FOUNDATION™ Fieldbus (FF)									
Thread mating connector	M12(#1) / M12(#2)				7/8"(#1) / 7/8"(#2)				7/8"(#1) / 7/8"(#2)									
PIN number	1	2	3	4	1	2	3	4	1	2	3	4						
Electrical connection (terminal head)																		
Free wires	Not connected (no heat shrinkable tubing)																	
3-wire terminal block (1x Pt100)	RD/i		WH/i		RD/i		WH/i		RD/i		WH/i							
4-wire terminal block (1x Pt100)																		
6-wire terminal block (2x Pt100)	RD/BK		WH/YE		RD/BK		WH/YE		RD/BK		WH/YE							
1x TMT 4...20 mA or HART®	+/i	i/i	-/i	i/i	+/i	i/i	-/i	i/i	+/i	i/i	-/i	i/i						
2x TMT 4...20 mA or HART® in terminal head with high cover	+(#1)/ +(#2)		-(#1)/ - (#2)		+(#1)/ +(#2)		-(#1)/ - (#2)		+(#1)/ +(#2)		-(#1)/ - (#2)							
1x TMT PROFIBUS® PA	+/i		-/i		+/i		-/i		Cannot be combined									
2x TMT PROFIBUS® PA	+(#1)/ +(#2)		-(#1)/ - (#2)		GND/ GND		+(#1)/ +(#2)						-(#1)/ - (#2)	GND/ GND				
1x TMT FF	Cannot be combined				Cannot be combined				-/i		+/i		i/i	GND/ GND				
2x TMT FF									-(#1)/ - (#2)		+(#1)/ +(#2)							
PIN position and color code	 A0018929				 A0018930				 A0018931									

Definition connection insert - Transmitter

Insert	Transmitter connection ¹⁾			
	1x 1-channel	2x 1-channel ²⁾	1x 2-channel	2x 2-channel ²⁾
1x Pt100, free wires	Pt100 (#1) : Transmitter (#1)	Pt100 (#1) : Transmitter (#1) (Transmitter (#2) not connected)	Pt100 (#1) : Transmitter (#1)	Pt100 (#1) : Transmitter (#1) Transmitter (#2) not connected
2x Pt100, free wires	Pt100 (#1) : Transmitter (#1) Pt100 (#2) insulated	Pt100 (#1) : Transmitter (#1) Pt100 (#2) insulated, (transmitter #2 not connected)	Pt100 (#1) : Transmitter (#1) Pt100 (#2) : Transmitter (#1)	Pt100 (#1) : Transmitter (#1) Pt100 (#2) : Transmitter (#1) (Transmitter (#2) not connected)
1x Pt100 with terminal block ²⁾	Pt100 (#1) : Transmitter (#1)	Cannot be combined	Pt100 (#1) : Transmitter (#1)	Cannot be combined
2x Pt100 with terminal block ²⁾	Pt100 (#1) : Transmitter (#1) Pt100 (#2) not connected		Pt100 (#1) : Transmitter (#1) Pt100 (#2) : Transmitter (#1)	

- 1) For selection of 2 transmitters in one terminal head transmitter (#1) is installed directly on the insert. Transmitter (#2) is installed inside the high cover. For the second transmitter no TAG can be ordered by default. The second transmitter is not connected as well. The bus address is set to the default value.
- 2) Only possible in terminal head with high cover.

Overvoltage protection

To protect against overvoltage in the power supply and signal/communication cables for the thermometer electronics, Endress+Hauser offers the HAW562 surge arrester for DIN rail mounting and the HAW569 for field housing installation.



For more information see the Technical Information 'HAW562 Surge arrester' TI01012K and 'HAW569 Surge arrester' TI01013K.

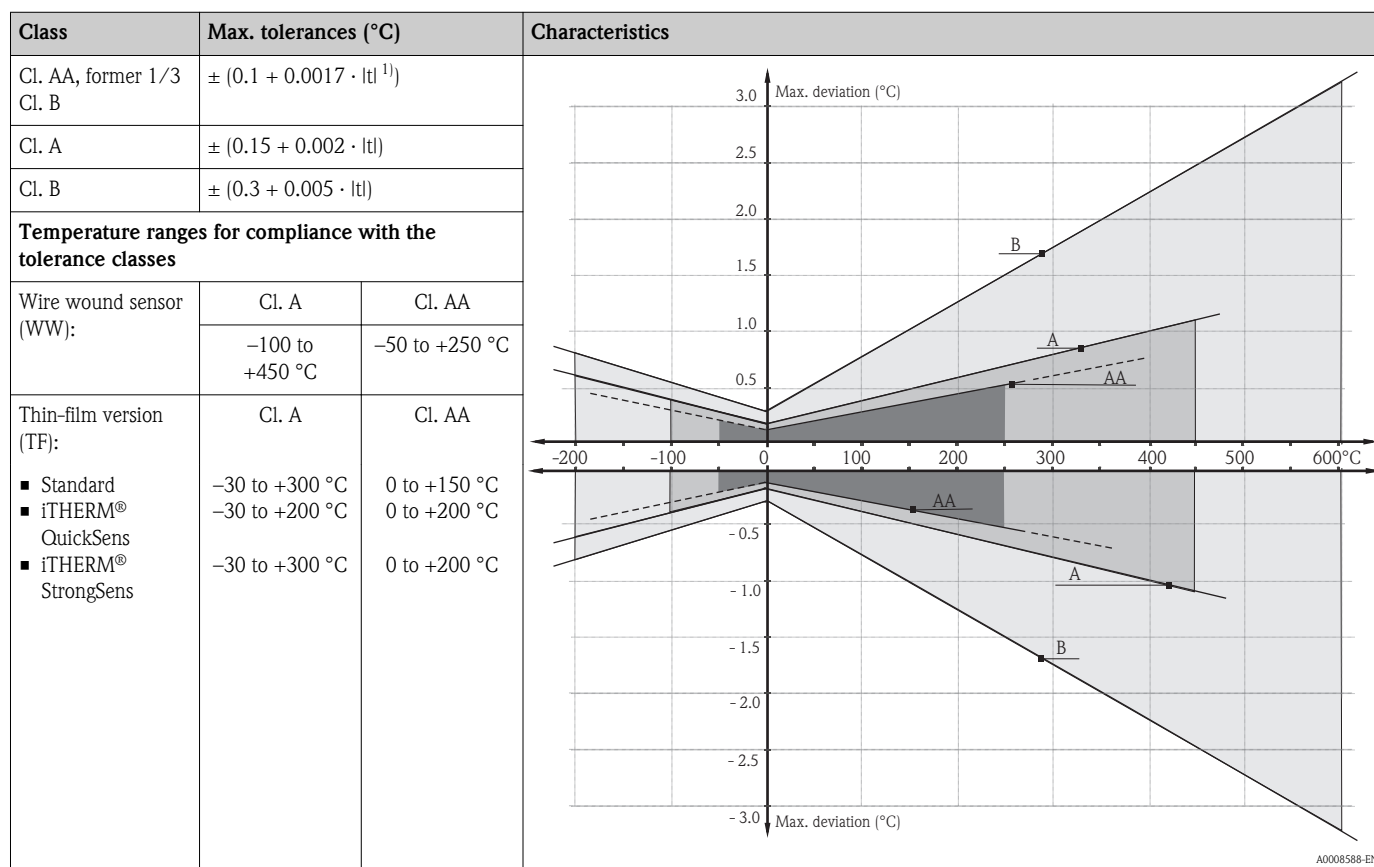
Performance characteristics

Reference conditions

These data are relevant for determining the accuracy of the temperature transmitters used. More information on this can be found in the Technical Information of the iTEMP® temperature transmitters. (→ [42](#))

Accuracy

RTD resistance thermometer as per IEC 60751



1) $|t|$ = absolute value °C



In order to obtain the maximum tolerances in °F, the results in °C must be multiplied by a factor of 1.8.

Influence of ambient temperature

Depends on the head transmitter used. For details, see Technical Information. (→ [42](#))

Self heating

RTD elements are passive resistances that are measured using an external current. This measurement current causes a self-heating effect in the RTD element itself which in turn creates an additional measurement error. In addition to the measurement current, the size of the measurement error is also affected by the temperature conductivity and flow velocity of the process. This self-heating error is negligible when an Endress+Hauser iTEMP® temperature transmitter (very small measurement current) is connected.

Response time

Tests in water at 0.4 m/s (1.3 ft/s), according to IEC 60751; 10 K temperature step change.

Response time with heat transfer paste ¹⁾

Thermowell diameter	Shape of tip	Insert	1x Pt100 iTHERM® QuickSens, TF		1x Pt100 iTHERM® StrongSens, TF		1x Pt100 wire wound WW		2x Pt100 wire wound WW		1x Pt100 standard thin-film TF	
			t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀
Without thermowell	-	ø6 mm (1/4 in)	0.5 s	1.5 s	2.5 s	9.5 s	4 s	11.5 s	4.5 s	12 s	4.75 s	13 s
ø6 mm (1/4 in)	Reduced 4.3 mm (0.17 in) x 20 mm (0.79 in)	ø3 mm (1/8 in)	1 s	2.5 s	-		8.5 s	26 s	5.5 s	18 s	8 s	23 s
ø9 mm (0.35 in)	Straight	ø6 mm (1/4 in)	2 s	9 s	8 s	27 s	15 s	45 s	15 s	45 s	9.5 s	27 s
	Reduced 5.3 mm (0.21 in) x 20 mm (0.79 in)	ø3 mm (1/8 in)	1.25 s	4 s	-		7 s	20 s	7 s	20 s	7 s	23 s
	Tapered 6.6 mm (0.26 in) x 60 mm (2.36 in)	ø3 mm (1/8 in)	2.5 s	12 s	-		14 s	49 s	12 s	40 s	15 s	51 s
ø12.7 mm (0.5 in)	Straight	ø6 mm (1/4 in)	4 s	26 s	12 s	54 s	23 s	81 s	23 s	81 s	31 s	100 s
	Reduced 5.3 mm (0.21 in) x 20 mm (0.79 in)	ø3 mm (1/8 in)	1.5 s	5.5 s	-		9 s	27 s	9 s	27 s	6.5 s	21 s
	Reduced 8 mm (0.31 in) x 32 mm (1.26 in)	ø6 mm (1/4 in)	6 s	36 s	11 s	44 s	22 s	69 s	22 s	69 s	26 s	90 s

1) If using a thermowell.

Response time without heat transfer paste ¹⁾

Thermowell diameter	Shape of tip	Insert	1x Pt100 iTHERM® QuickSens, TF		1x Pt100 iTHERM® StrongSens, TF		1x Pt100 wire wound WW		2x Pt100 wire wound WW		1x Pt100 standard thin-film TF	
			t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀	t ₅₀	t ₉₀
Without thermowell	-	ø3 mm (1/8 in)	0.5 s	0.75 s	-		1.75 s	5 s	2 s	6 s	2.5 s	5.5 s
		ø6 mm (1/4 in)		1.5 s	2.5 s	9.5 s	4 s	11.5 s	4.5 s	12 s	4.75 s	13 s
ø6 mm (1/4 in)	Reduced 4.3 mm (0.17 in) x 20 mm (0.79 in)	ø3 mm (1/8 in)	1 s	3 s	-		9 s	27 s	7.5 s	24 s	8.5 s	28 s
ø9 mm (0.35 in)	Straight	ø6 mm (1/4 in)	2 s	9 s	8 s	29 s	19 s	62 s	19 s	62 s	13.5 s	42 s
	Reduced 5.3 mm (0.21 in) x 20 mm (0.79 in)	ø3 mm (1/8 in)	1.5 s	5 s	-		7 s	21 s	7 s	21 s	8 s	22 s
	Tapered 6.6 mm (0.26 in) x 60 mm (2.36 in)	ø3 mm (1/8 in)	5 s	23 s	-		13 s	45 s	13 s	45 s	15.5 s	60 s
ø12.7 mm (0.5 in)	Straight	ø6 mm (1/4 in)	5.5 s	41 s	12 s	54 s	23 s	82 s	23 s	82 s	32 s	105 s
	Reduced 5.3 mm (0.21 in) x 20 mm (0.79 in)	ø3 mm (1/8 in)	2 s	6 s	-		10 s	30 s	10 s	30 s	8 s	30 s
	Reduced 8 mm (0.31 in) x 32 mm (1.26 in)	ø6 mm (1/4 in)	14.5 s	65 s	16 s	53 s	26 s	85 s	26 s	85 s	32 s	108 s

1) If using a thermowell.



Response time for directly wired insert without transmitter.

Calibration

Calibration of thermometers

Calibration involves comparing the measured values of a device under test (DUT) with those of a more precise calibration standard using a defined and reproducible measurement method. The aim is to determine the deviation of the DUT's measured values from the true value of the measured variable. Two different methods are used for thermometers:

- Calibration at fixed-point temperatures, e.g. at the freezing point of water at 0 °C,
- Calibration compared against a precise reference thermometer.

The thermometer to be calibrated must display the fixed point temperature or the temperature of the reference thermometer as accurately as possible. Temperature-controlled calibration baths with very homogeneous thermal values, or special calibration furnaces into which the DUT and the reference thermometer, where necessary, can project to a sufficient degree, are typically used for thermometer calibrations.

Evaluation of thermometers

If a calibration with an acceptable uncertainty of measurement and transferable measurement results is not possible, Endress+Hauser offers customers a thermometer evaluation measurement service, if technically feasible. This is the case when:

- The process connections/flanges are too big or the immersion length (IL) is too short to allow the DUT to be immersed sufficiently in the calibration bath or furnace, or
- Due to heat conduction along the thermometer tube, the resulting sensor temperature generally deviates significantly from the actual bath/furnace temperature.

The measured value of the DUT is determined using the maximum possible immersion depth and the specific measuring conditions and measurement results are documented on an evaluation certificate.

Sensor transmitter matching

The resistance/temperature curve of platinum resistance thermometers is standardized but in practice it is rarely possible to keep to the values precisely over the entire operating temperature range. For this reason, platinum resistance sensors are divided into tolerance classes, such as Class A, AA or B as per IEC 60751. These tolerance classes describe the maximum permissible deviation of the specific sensor characteristic curve from the standard curve, i.e. the maximum temperature-dependent characteristic error that is permitted. The conversion of measured sensor resistance values to temperatures in temperature transmitters or other meter electronics is often susceptible to considerable errors as the conversion is generally based on the standard characteristic curve.

When using E+H temperature transmitters, this conversion error can be reduced significantly by sensor-transmitter matching:

- Calibration at several temperatures and determination of the actual temperature sensor characteristic curve,
- Adjustment of the sensor-specific polynomial function using Calendar-van Dusen (CvD) coefficients,
- Configuration of the temperature transmitter with the sensor-specific CvD coefficients for resistance/temperature conversion, and
- Optionally another calibration of the reconfigured temperature transmitter with connected resistance thermometer.

Endress+Hauser offers its customers this kind of sensor-transmitter matching as a separate service. Furthermore, the sensor-specific polynomial coefficients of platinum resistance thermometers are always provided on every E+H calibration certificate so that users themselves can also appropriately configure suitable temperature transmitters.

For the device, Endress+Hauser offers standard calibrations at a reference temperature of –80 to +600 °C (–112 to +1 112 °F) based on the ITS90 (International Temperature Scale). Calibrations in other temperature ranges are available from your Endress+Hauser sales center on request. Calibrations are traceable to national and international standards. The calibration certificate is referenced to the serial number of the thermometer.

Only the insert is calibrated.

Minimum insertion length (IL): ≥ 3 mm ¹⁾

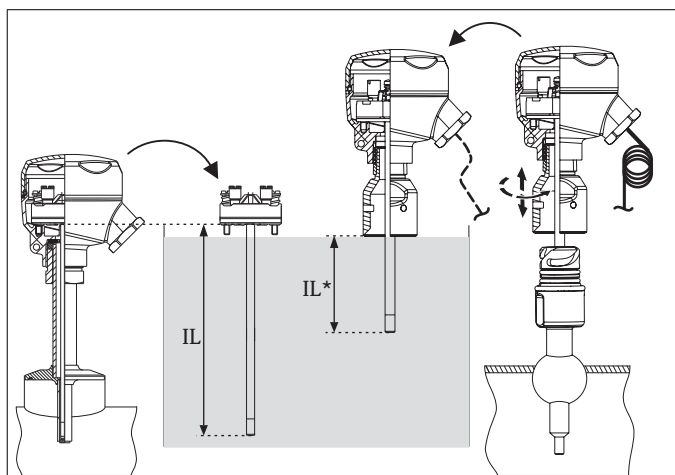
Sensor type	iTHERM® QuickSens		Standard thin-film		Wire wound	
Measuring range	–50 to +200 °C (–58 to +392 °F)		–50 to +400 °C (–58 to +752 °F)		–200 to +600 °C (–328 to +1 112 °F)	
Calibration temperature	with head transmitter	without head transmitter	with head transmitter	without head transmitter	with head transmitter	without head transmitter
–196 °C (–321 °F)	–		–		140 mm (5.51 in)	110 mm (4.33 in)
–80 to –41 °C (–112 to –41.8 °F)	–		130 mm (5.11 in)	110 mm (4.33 in)	130 mm (5.11 in)	110 mm (4.33 in)

Sensor type	iTHERM® QuickSens		Standard thin-film		Wire wound	
Measuring range	-50 to +200 °C (-58 to +392 °F)		-50 to +400 °C (-58 to +752 °F)		-200 to +600 °C (-328 to +1 112 °F)	
Calibration temperature	with head transmitter	without head transmitter	with head transmitter	without head transmitter	with head transmitter	without head transmitter
-40 to -1 °C (-40 to +30.2 °F)	35 mm (1.38 in)					
0 to +150 °C (+32 to +302 °F)	65 mm (2.56 in)	35 mm (1.38 in)	100 mm (3.94 in)	80 mm (3.15 in)	100 mm (3.94 in)	80 mm (3.15 in)
+151 to +250 °C (+303.8 to +482 °F)			140 mm (5.51 in)	110 mm (4.33 in)	140 mm (5.51 in)	110 mm (4.33 in)
+251 to +550 °C (+483.8 to +1 022 °F)	-		300 mm (11.81 in)			
+551 to +650 °C (+1 023.8 to +1 202 °F)	-				400 mm (15.75 in)	

1) Required minimum insertion length (IL) for inserts to perform a correct calibration.

Minimum insertion length (IL): $\varnothing 6$ mm ¹⁾

Sensor type	iTHERM® QuickSens		iTHERM® StrongSens		Standard thin-film		Wire wound	
Measuring range	-50 to +200 °C (-58 to +392 °F)		-50 to +500 °C (-58 to +932 °F)		-50 to +400 °C (-58 to +752 °F)		-200 to +600 °C (-328 to +1 112 °F)	
Calibration temperature	with head transmitter	without head transmitter	with head transmitter	without head transmitter	with head transmitter	without head transmitter	with head transmitter	without head transmitter
-196 °C (-321 °F)	-						150 mm (5.91 in)	120 mm (4.72 in)
-80 to -41 °C (-112 to -41.8 °F)	-				150 mm (5.91 in)	120 mm (4.72 in)	140 mm (5.51 in)	
-40 to -1 °C (-40 to +30.2 °F)	40 mm (1.57 in)		70 mm (2.76 in)		140 mm (5.51 in)			
0 to +150 °C (+32 to +302 °F)	70 mm (2.76 in)	40 mm (1.57 in)	100 mm (3.94 in)	70 mm (2.76 in)	150 mm (5.91 in)			
+151 to +250 °C (+303.8 to +482 °F)								
+251 to +550 °C (+483.8 to +1 022 °F)	-		300 mm (11.81 in)					
+551 to +650 °C (+1 023.8 to +1 202 °F)	-						400 mm (15.75 in)	



IL Minimum insertion length for factory calibration or recalibration onsite without the iTHERM® QuickNeck extension neck

IL* Minimum insertion length for recalibration onsite with the iTHERM® QuickNeck extension neck

- To check the actual accuracy rating of the thermometers installed, a cyclic calibration of the installed sensor is frequently performed. The insert is normally removed for comparison with a precise reference thermometer in the calibration bath (see graphic, left part). A reproducible calibration requires the insert to have a minimum insertion length IL. If the insert is shorter than this minimum length, this reproducibility cannot be guaranteed.
- The iTHERM® QuickNeck extension neck enables the quick, tool-free removal of the insert for calibration purposes. The entire upper part of the thermometer is released by turning the terminal head. The insert is removed from the thermowell and directly immersed into the calibration bath (see graphic, right part). Make sure that the cable is long enough to be able to reach the mobile calibration bath with the cable connected. If this is not possible for the calibration, it is advisable to use a connector. (→ 28)



In this case, the immersion length is the part of the insert that projects out of the bottom part of the iTHERM® QuickNeck. For a valid recalibration, the value selected for this length IL* must be at least the value of the previously defined minimum insertion lengths (IL) of the specific types of insert.

Advantages of iTHERM® QuickNeck:

- Considerable time savings when recalibrating the device (up to 20 minutes per measuring point)
- Wiring mistakes avoided when re-installing
- Minimum plant downtime, thereby saving costs

i The insert length IL is automatically calculated for every thermometer configuration in the Endress +Hauser Konfigurator^{+Temperature} software application. The system also automatically checks whether the selected insert length suffices to perform a factory calibration. For further information, see the 'Accessories' section (→ 41)

Insulation resistance

Insulation resistance $\geq 100 \text{ M}\Omega$ at ambient temperature.

Insulation resistance between the terminals and the outer jacket is measured with a minimum voltage of 100 V DC.

Mounting

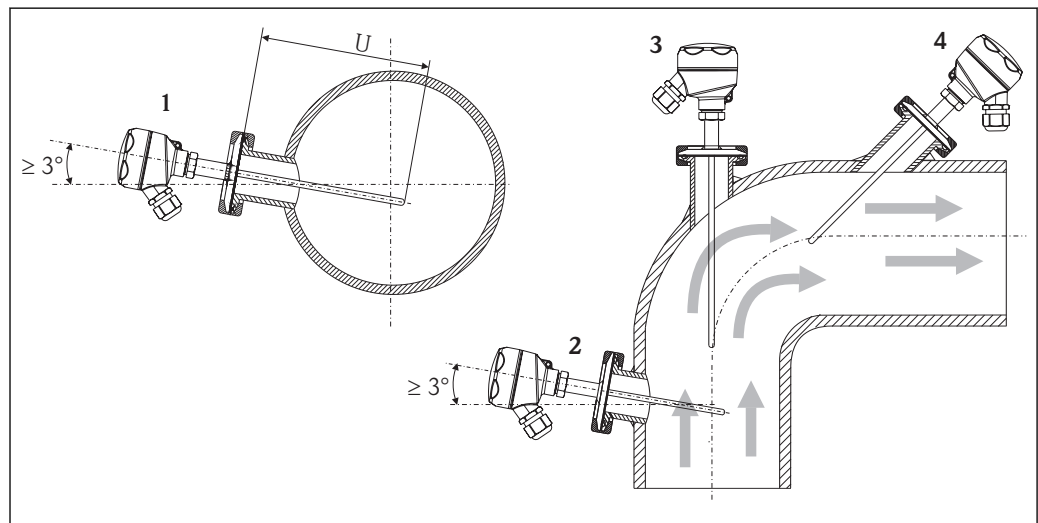
Orientation

No restrictions. However, self-draining in the process must be guaranteed. If there is an opening to detect leaks at the process connection, this opening must be at the lowest possible point.

Installation instructions

The immersion length of the thermometer can influence the accuracy. If the immersion length is too small then errors in the measurement are caused by heat conduction via the process connection and the container wall. If installing into a pipe then the immersion length should ideally be half of the pipe diameter.

- Installation possibilities: Pipes, tanks or other plant components
- To minimize the error caused by heat conduction, a minimum immersion length is recommended depending on the type of sensor used and the design of the insert. This immersion depth corresponds to the minimum insertion length for the calibration.
- ATEX certification: Observe the installation instructions in the Ex documentation! (→ 42)

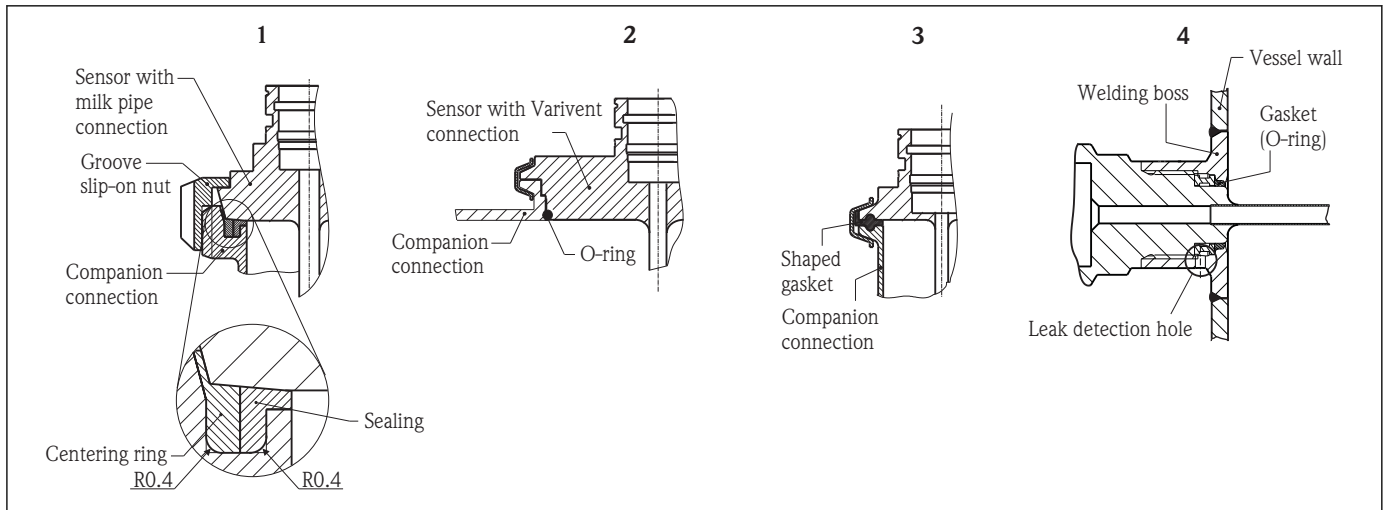


A0008946

2 Installation examples

- 1, 2 Perpendicular to the flow direction, installed at a minimum angle of 3° to ensure self-draining
 3 On elbows
 4 Inclined installation in pipes with a small nominal diameter
 U Immersion length

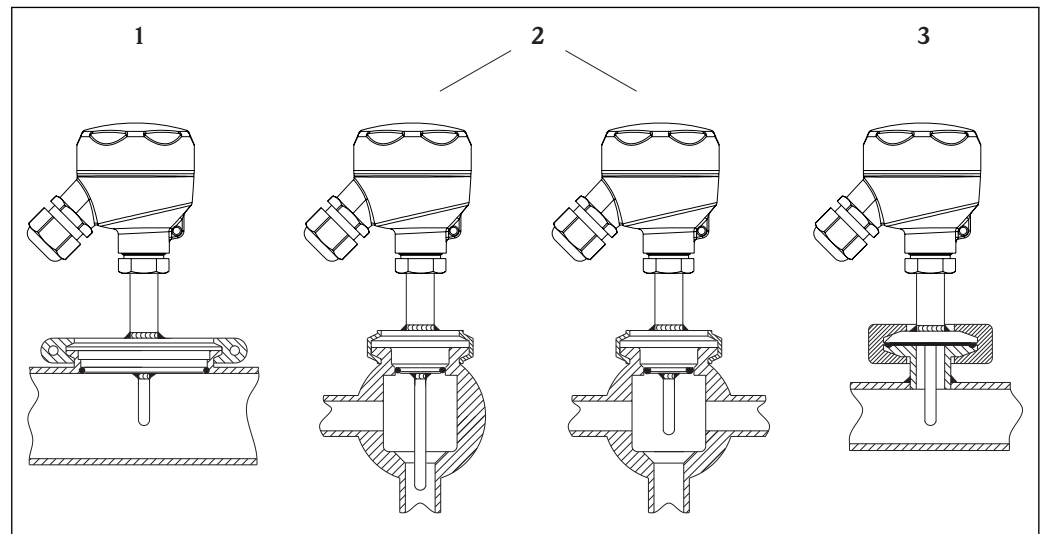
i In the case of pipes with a small nominal diameter, it is advisable for the tip of the thermometer to project well into the process so that it extends past the pipe axis. Installation at an angle (4) could be another solution. When determining the immersion length or installation depth all the parameters of the thermometer and of the medium to be measured must be taken into account (e.g. flow velocity, process pressure).



A0011758-EN

3 Detailed installation instructions for hygiene-compliant installation

- 1 Sanitary connection according to DIN 11851, only in connection with EHEDG-certified and self-centering sealing ring
- 2 Varivent® process connection
- 3 Clamp according to ISO 2852
- 4 Liquiphant-M G1" process connection, horizontal installation



A0008947

4 Process connections for thermometer installation in pipes with small nominal diameters

- 1 Varivent® - process connection $D = 50 \text{ mm}$ for DN25 pipes
- 2 Varivent® - process connection $D = 31 \text{ mm}$ for DN10/15 pipes
- 3 Clamp or micro-clamp



The counterpieces for the process connections and the seals or sealing rings are not included in the scope of supply for the thermometer. Liquiphant M weld-in adapters with associated seal kits are available as accessories (→ 38). In the case of weld-in connections, exercise the necessary degree of care when performing the welding work on the process side:


- Suitable welding material
- Flush-welded or with welding radius $> 3.2 \text{ mm}$ (0.13 in)
- No recesses, folds or gaps
- Honed and polished surface, $R_a \leq 0.76 \mu\text{m}$ (0.03 μin)

As a general rule, the thermometers should be installed in such a way that does not impact their ability to be cleaned (the requirements of the 3-A® Standard must be observed). The Varivent® and Liquiphant-M weld-in adapter and Ingold (+ weld-in adapter) connections enable flush-mounted installation.

Environment

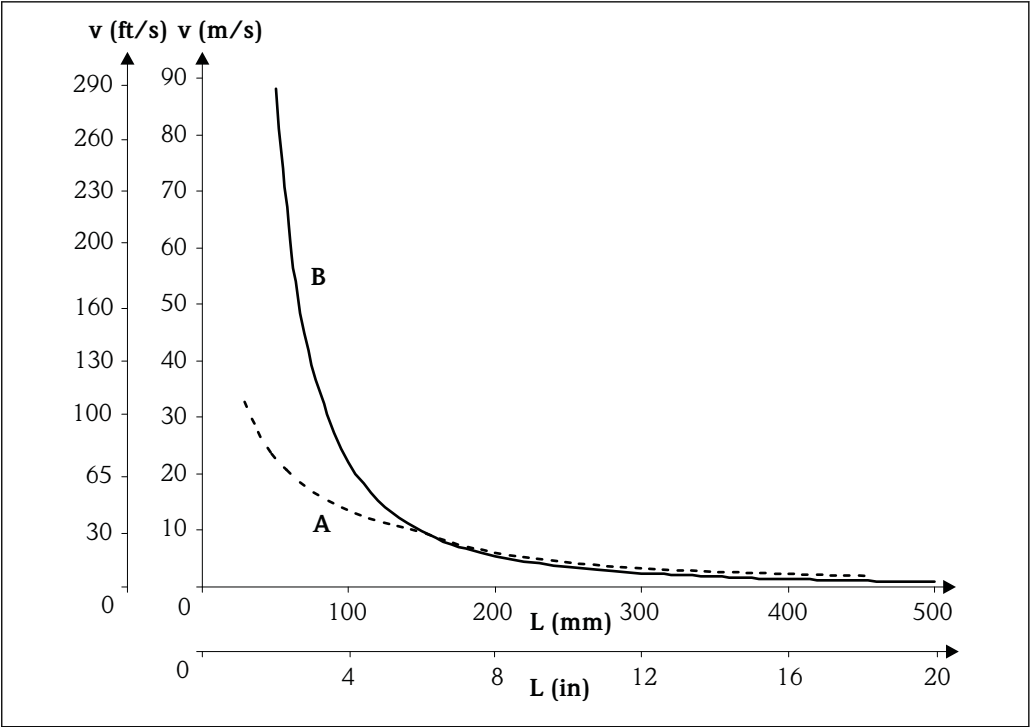
Ambient temperature	Terminal head	Temperature in °C (°F)
	Without mounted head transmitter	Depends on the terminal head used and the cable gland or fieldbus connector, see 'Terminal heads' section (→ 26)
	With mounted head transmitter	–40 to 85 °C (–40 to 185 °F)
	With mounted head transmitter and display	–20 to 70 °C (–4 to 158 °F)
Storage temperature	For information, see the ambient temperature.	
Humidity	Depends on the transmitter used. If Endress+Hauser iTEMP® head transmitters are used: <ul style="list-style-type: none">■ Condensation permitted as per IEC 60 068-2-33■ Max. rel. humidity: 95% as per IEC 60068-2-30	
Climate class	As per EN 60654-1, Class C	
Degree of protection	Max. IP69K, depending on the design (terminal head, connector, etc.)	
Shock and vibration resistance	The Endress+Hauser inserts meet the requirements of IEC 60751 which specify shock and vibration resistance of 3g in the range from 10 to 500 Hz. The vibration resistance at the measuring point depends on the sensor type and design, see the following table:	
	Version	Vibration resistance for the sensor tip
	Pt100 (WW)	30 m/s² (3g)
	Pt100 (TF), enhanced vibration resistance	
	iTHERM® StrongSens Pt100 (TF)	600 m/s² (60g)
Electromagnetic compatibility (EMC)	Depends on the head transmitter used. For details see the Technical Information. (→ 42)	

Process

Process temperature range	Depends on the type of sensor used, maximum –200 to +600 °C (–328 to +1 112 °F)
Thermal shock	Thermal shock resistance in CIP/SIP process with a temperature increase from +5 to +130 °C (+41 to +266 °F) within 2 seconds.
Process pressure range	<p>The maximum possible process pressure depends on various influencing factors, such as the thermometer design, process connection and process temperature. For information on the maximum possible process pressures for the individual process connections, see the 'Process connection' section. (→ 30)</p> <p> It is possible to check the mechanical loading capacity as a function of the installation and process conditions online in the TW Sizing Module for thermowells in the Endress+Hauser Applicator software. See 'Accessories' section. (→ 41)</p>

Example of the permitted flow rate as a function of the immersion length and medium

The highest flow velocity tolerated by the thermometer diminishes with increasing insert immersion length exposed to the stream of the fluid. In addition it is dependent on the diameter of the thermometer tip, on the kind of measuring medium, on the process temperature and on the process pressure. The following figures exemplify the maximum permitted flow velocities in water and superheated steam at a process pressure of 40 bar (580 PSI).



5 Permitted flow velocities, thermowell diameter 9 mm (0.35 in)

- A Medium water at $T = 50\text{ °C}$ (122 °F)
B Medium superheated steam at $T = 400\text{ °C}$ (752 °F)
 L Immersion length exposed to flow
 v Flow velocity

Medium - state of aggregation Gaseous or liquid (also with high viscosity, e.g. yogurt).

Mechanical construction

Design, dimensions

All dimensions in mm (in). The design of the thermometer depends on the thermowell version used:

- Thermometer without a thermowell
- Diameter 6 mm (1/4 in)
- Diameter 9 mm (0.35 in)
- Diameter 12.7 mm (0.5 in)
- T-piece and corner-piece thermowell version as per DIN 11865 / ASME BPE 2009 for weld-in

i Various dimensions, such as the immersion length U for instance, are variable values and are therefore indicated as items in the following dimensional drawings.

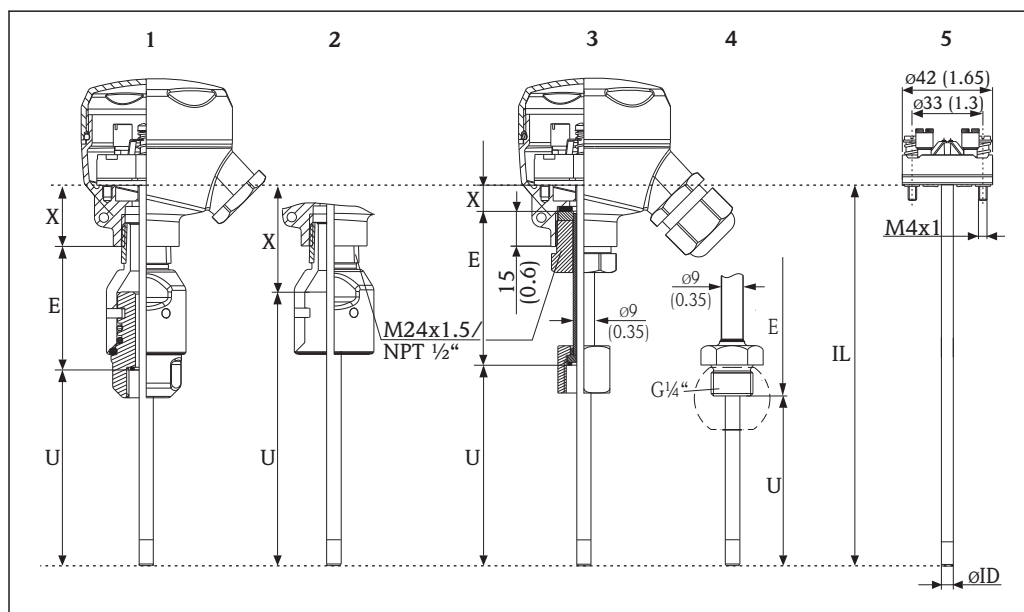
Variable dimensions:

Item	Description
E	Extension neck length, variable depending on the configuration or predefined for the version with iTHERM® QuickNeck
IL	Installation length of insert
L	Thermowell length (U+T)
B	Thermowell base thickness: predefined, depends on thermowell version (see also the individual table data)
T	Length of thermowell shaft: variable or predefined, depends on thermowell version (see also the individual table data)
U	Immersion length: variable, depending on the configuration

Item	Description
x	Variable for calculating the installation length of the insert Depends on the connection thread M24x1.5 or 1/2" NPT, see insert length calculation (IL) (→ 25)
ØID	Insert diameter 6 mm (1/4 in) or 3 mm (1/8 in)

Without thermowell

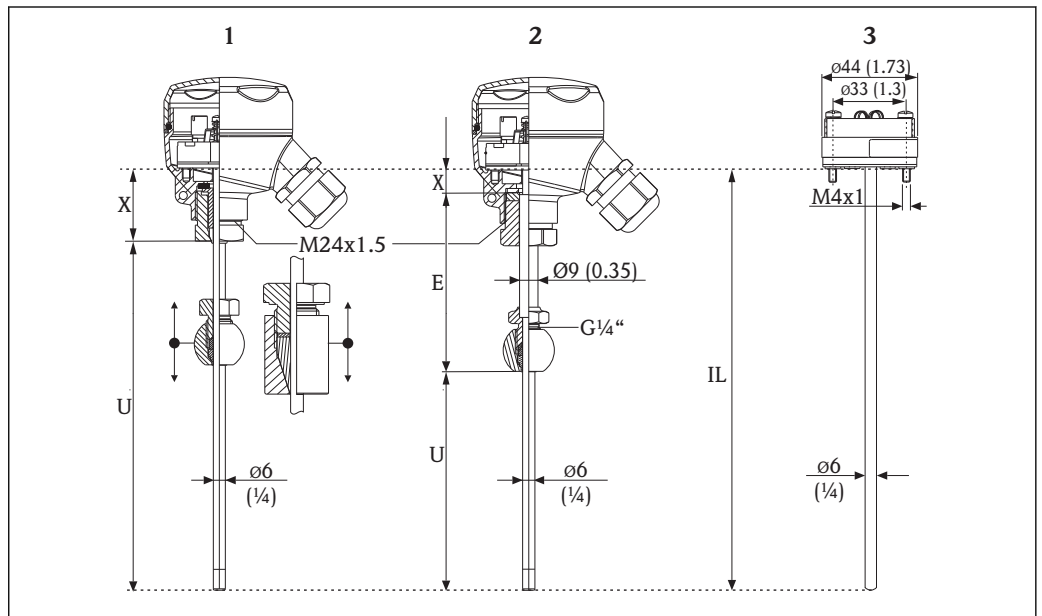
For installation in an existing thermowell



A0018315

- 1 Thermometer with quick-fastening iTHERM® QuickNeck, top and bottom part, G3/8" internal thread for thermowell connection
- 2 Thermometer with quick-fastening iTHERM® QuickNeck, top part
- 3 Thermometer with replaceable extension neck TE411, G3/8" thread adapter nut for thermowell connection
- 4 Thermometer with replaceable extension neck TE411, external thread G1/4" for compression fitting TK40
- 5 Insert, for example with mounted terminal block

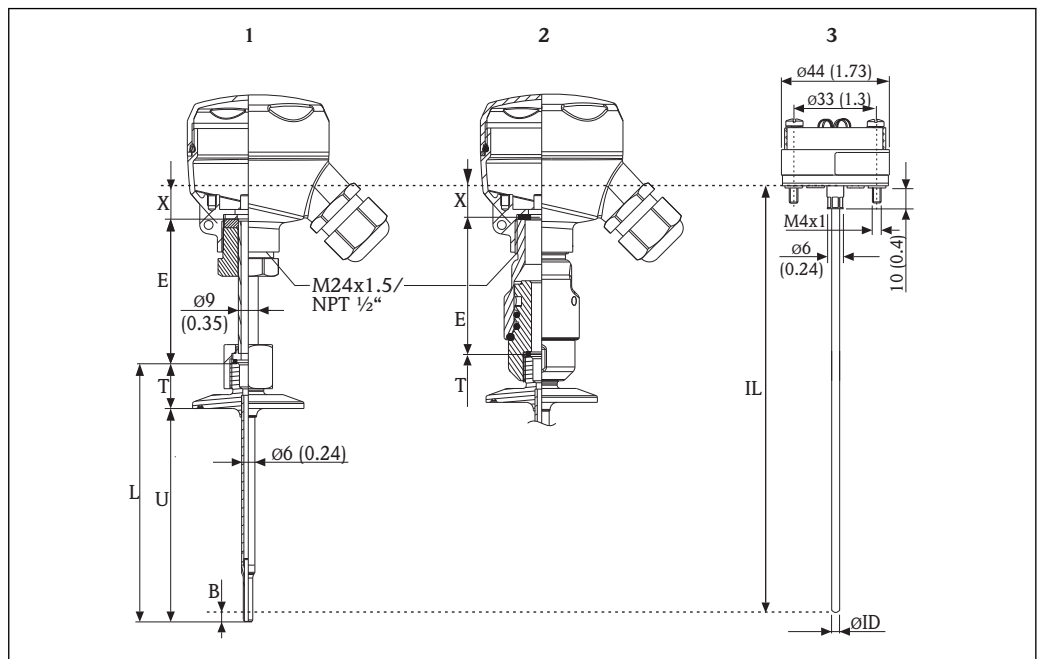
With compression fitting TK40 as process connection, insert in direct contact with the process



A0017700

- 1 Movable compression fitting TK40 - variable immersion length U
- 2 Compression fitting TK40 fixed by extension neck - fixed immersion length U
- 3 Insert, for example with mounted head transmitter

With thermowell diameter 6 mm (1/4 in)



A0017700

- 1 Thermometer with replaceable extension neck TE411
- 2 Thermometer with quick-fastening iTHERM® QuickNeck
- 3 Insert, for example with mounted head transmitter

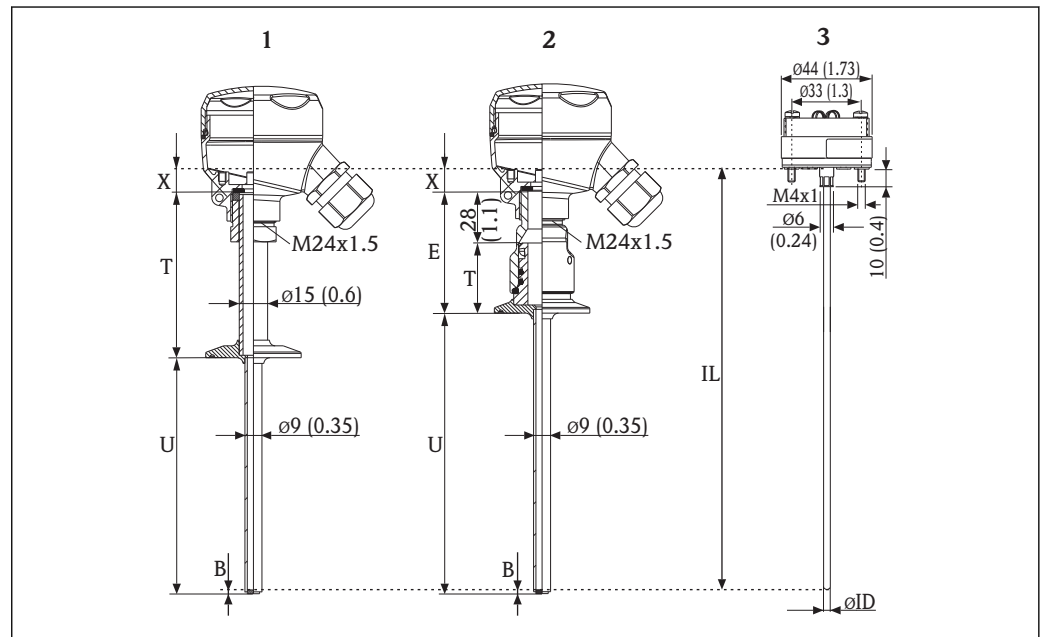
- Replaceable extension neck or quick-fastening iTHERM® QuickNeck
- G3/8" thread for thermowell connection

Item	Version	Length
Extension neck length E	Replaceable extension neck	Variable, depending on the configuration
	iTHERM® QuickNeck with thread M24x1.5 to terminal head	60 mm (2.36 in)
	iTHERM® QuickNeck with thread NPT ½" to terminal head	51 mm (2.00 in)
Length of thermowell shaft T ¹⁾	Metal sealing system M12x1	46 mm (1.81 in)
	Metal sealing system G½"	60 mm (2.36 in)
	Tri-clamp (0.5"-0.75")	24 mm (0.94 in)
	Microclamp (DN8-18)	23 mm (0.91 in)
	Clamp DN12 according to ISO 2852	24 mm (0.94 in)
	Clamp DN25/DN40 according to ISO 2852	21 mm (0.83 in)
	Sanitary connection DN25/DN32/DN40 according to DIN 11851	29 mm (1.14 in)
	Spherical-cylindrical weld-in adapter	59 mm (2.32 in)
	Cylindrical weld-in adapter ø12 mm (0.47 in)	55 mm (2.17 in)
	Without process connection (only G3/8" thread)	11 mm (0.43 in)
	Cylindrical weld-in adapter	55 mm (2.17 in)
	Spherical weld-in adapter	47 mm (1.85 in)
Immersion length U	Independent of the version	Variable, depending on the configuration
Base thickness B	Reduced tip ø4.3 mm (0.17 in)	2.5 mm (0.10 in)

1) Depends on the process connection

With thermowell diameter 9 mm (0.35 in)

Extension neck not replaceable, but can be separated with the option of the quick-fastening iTHERM® QuickNeck.



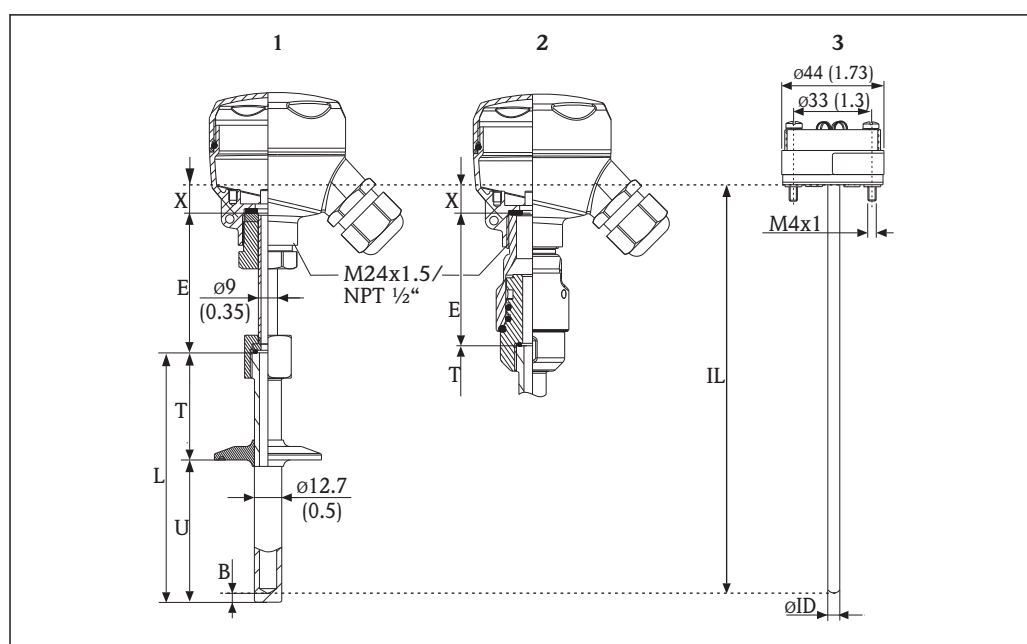
A0017761

- 1 Thermometer without replaceable extension neck
 2 Thermometer with quick-fastening iTHERM® QuickNeck, separable
 3 Insert, for example with mounted head transmitter

Version/process connection	Item/dimensions	
	Extension neck length E	Length of thermowell shaft T
Without iTHERM® QuickNeck	E = 0	Variable, depending on the configuration
With iTHERM® QuickNeck	Prespecified length E = T + 28 mm (1.1 in)	-
SMS 1147, DN25	68 mm (2.67 in)	40 mm (1.57 in)
SMS 1147, DN38	69 mm (2.72 in)	41 mm (1.61 in)
SMS 1147, DN51	70 mm (2.76 in)	42 mm (1.65 in)
Varivent®, DN25	80 mm (3.15 in)	52 mm (2.05 in)
Varivent®, DN32		
Varivent®, DN10	84 mm (3.31 in)	56 mm (2.2 in)
Thread G1" according to ISO 228 for Liquiphant weld-in adapter	105 mm (4.13 in)	77 mm (3.03 in)
Spherical-cylindrical weld-in adapter	98 mm (3.86 in)	70 mm (2.76 in)
Cylindrical weld-in adapter	95 mm (3.74 in)	67 mm (2.64 in)
Aseptic pipe union according to DIN11864-A, DN25	73 mm (2.87 in)	45 mm (1.77 in)
Aseptic pipe union according to DIN11864-A, DN40		
Sanitary connection according to DIN 11851, DN32	75 mm (2.95 in)	47 mm (1.85 in)
Sanitary connection according to DIN 11851, DN40		
Sanitary connection according to DIN 11851, DN50	76 mm (3 in)	48 mm (1.89 in)
Clamp according to ISO 2852, DN12		
Clamp according to ISO 2852, DN25	65 mm (2.56 in)	37 mm (1.46 in)

Version/process connection	Item/dimensions	
	Extension neck length E	Length of thermowell shaft T
Clamp according to ISO 2852, DN40	67 mm (2.64 in)	39 mm (1.54 in)
Clamp according to ISO 2852, DN63.5		
Clamp according to ISO 2852, DN70		
Microclamp (DN8-18)	75 mm (2.95 in)	47 mm (1.85 in)
Tri-clamp (0.5"-0.75")	74 mm (2.91 in)	46 mm (1.81 in)
Ingold connection $\varnothing 25$ mm (0.98 in) x 30 mm (1.18 in)	106 mm (4.17 in)	78 mm (3.07 in)
Ingold connection $\varnothing 25$ mm (0.98 in) x 46 mm (1.81 in)	122 mm (4.8 in)	94 mm (3.7 in)
Metal sealing system G $\frac{1}{2}$ "	105 mm (4.13 in)	77 mm (3.03 in)
APV-Inline, DN50	79 mm (3.11 in)	51 mm (2.01 in)
Process connection	Immersion length U	
Independent of the process connection	Variable, depending on the configuration	
Version	Base thickness B	
Reduced tip $\varnothing 5.3$ mm (0.21 in) x 20 mm (0.79 in)	3 mm (1/4 in)	
Tapered tip $\varnothing 6.6$ mm (0.26 in) x 60 mm (2.36 in)	2 mm (0.079 in)	
Straight tip		

With thermowell diameter 12.7 mm (0.5 in)



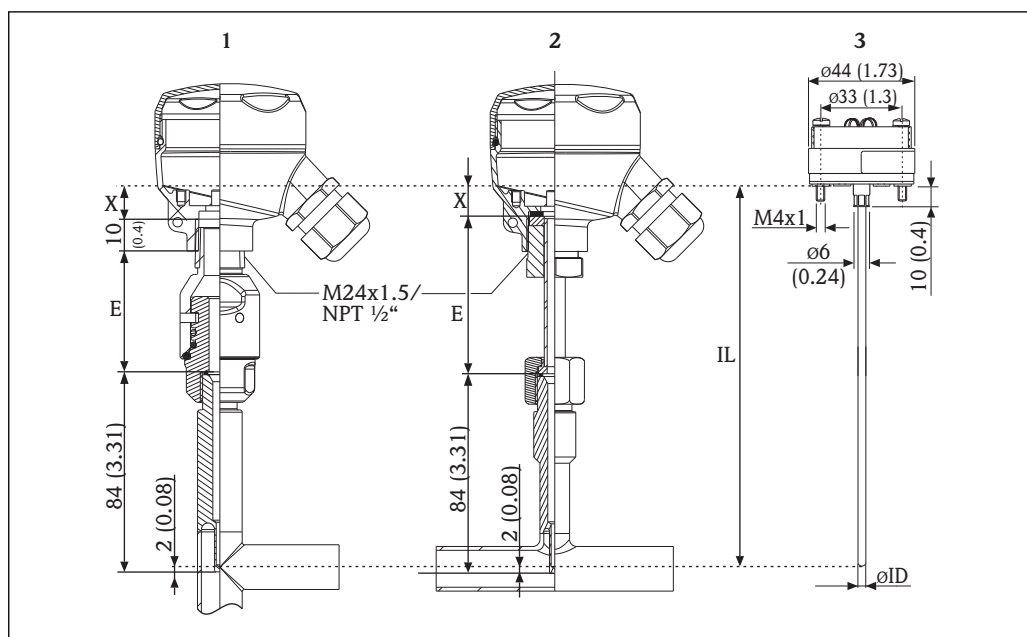
A0018313

- 1 Thermometer with replaceable extension neck TE411
- 2 Thermometer with quick-fastening iTHERM® QuickNeck
- 3 Insert, for example with mounted head transmitter

- Replaceable extension neck or quick-fastening iTHERM® QuickNeck
- G3/8" thread for thermowell connection
- Thermowell made from solid bar stock drilled for $L \leq 200$ mm (7.87 in)
- Welded thermowell for $L > 200$ mm (7.87 in)

Item	Version	Length
Extension neck length E	Replaceable extension neck	Variable, depending on the configuration
	iTHERM® QuickNeck with thread M24x1.5 to terminal head	60 mm (2.36 in)
	iTHERM® QuickNeck with thread NPT ½" to terminal head	51 mm (2 in)
Length of thermowell shaft T	Independent of the process connection	65 mm (2.56 in)
Immersion length U		Variable, depending on the configuration
Base thickness B	Reduced tip ø5.3 mm (0.21 in)x 20 mm (0.79 in)	2 mm (0.079 in)
	Reduced tip ø8 mm (0.31 in)x 32 mm (1.26 in)	4.4 mm (0.17 in)
	Straight tip	6.3 mm (0.25 in)

With T-piece or corner-piece thermowell version



A0018314

- 1 Thermometer with quick-fastening iTHERM® QuickNeck and corner-piece thermowell
2 Thermometer with replaceable extension neck TE411 and T-piece thermowell
3 Insert, for example with mounted head transmitter

- Dimensions as per DIN 11865 / ASME BPE 2009
- With replaceable extension neck or quick-fastening iTHERM® QuickNeck
- G3/8" thread for thermowell connection

Item	Version	Length
Extension neck length E	Replaceable extension neck	Variable, depending on the configuration
	iTHERM® QuickNeck with thread M24x1.5 to terminal head	60 mm (2.36 in)
	iTHERM® QuickNeck with thread NPT ½" to terminal head	51 mm (2 in)

Possible combinations of the thermowell versions with the available process connections and quick-fastening iTHERM® QuickNeck

Process connection and size	Thermowell diameter			iTHERM® QuickNeck for ø9 mm (0.35 in) ¹⁾
	6 mm (0.24 in)	9 mm (0.35 in)	12.7 mm (0.5 in)	
Without process connection (for installation with compression fitting)	✓	-	-	-
Weld-in adapter				
Cylindrical ø12.7 mm (0.5 in)	-	-	✓	-
Cylindrical ø30 x 40 mm	✓	✓	-	✓
Cylindrical ø12 x 40 mm		-	-	-
Spherical-cylindrical ø30 x 40 mm	✓	✓	-	✓
Spherical ø25 mm (0.98 in)	✓	✓	✓	-
Clamp according to ISO 2852				
Microclamp/Tri-clamp DN8 - 18 (0.5 - 0.75 in)	✓	✓	-	✓
DN12 - 21.3			✓	
DN25 -38 (1 - 1.5 in)	✓	✓	✓	✓
DN40 - 51 (2 in)			✓	
DN63.5 (2.5 in)	-	✓	✓	✓
DN70 - 76.5 (3 in)				
Sanitary connection according to DIN 11851				
DN25	✓	✓	✓	-
DN25, DN32, DN40				✓
DN50	-			✓
Aseptic pipe union according to DIN 11864-1 Form A				
DN25, DN40	-	✓	-	✓
Metal sealing system				
M12x1	✓	-	-	-
G½"		✓		✓
Thread according to ISO 228 for Liquiphant weld-in adapter				
G¾" for FTL20	-	✓	✓	-
G¾" for FTL50				-
G1" for FTL50				✓
APV Inline				
DN50	-	✓	-	✓
Varivent®				
Type B, ø31 mm; Type F, ø50 mm ; Type N, ø68 mm	-	✓	✓	✓
Ingold connection				
25 x 30 mm or 25 x 46 mm	-	✓	-	✓
SMS 1147				
DN25, DN38, DN51	-	✓	-	✓
Neumo Biocontrol				
D25 PN16, D50 PN16, D65 PN16	-	✓	-	-

1) In the case of 6 mm (¼ in) and 12.7 mm (0.5 in) diameters, the iTHERM® QuickNeck is available for all process connection versions.

Insert

Depending on the application, iTHERM® TS111 inserts with different RTD sensors are available for the thermometer:


Sensor	Standard thin-film	iTHERM® StrongSens	iTHERM® QuickSens	Wire wound	
Sensor design; connection method	1x Pt100, 3- or 4-wire, mineral insulated	1x Pt100, 3- or 4-wire, mineral insulated	1x Pt100, 3- or 4-wire <ul style="list-style-type: none">■ ø6 mm (1/4 in), mineral insulated■ ø3 mm (1/8 in), teflon insulated	1x Pt100, 3- or 4-wire, mineral insulated	2x Pt100, 3-wire, mineral insulated
Vibration resistance of the insert tip	Up to 3g	Enhanced vibration resistance > 60g	<ul style="list-style-type: none">■ ø3 mm (1/8 in) up to 3g■ ø6 mm (1/4 in) > 60g	Up to 3g	
Measuring range; accuracy class	–50 to +400 °C (–58 to +752 °F), Class A or AA	–50 to +500 °C (–58 to +932 °F), Class A or AA	–50 to +200 °C (–58 to +392 °F), Class A or AA	–200 to +600 °C (–328 to +1 112 °F), Class A or AA	
Diameter	3 mm (1/8 in), 6 mm (1/4 in)	6 mm (1/4 in)	3 mm (1/8 in), 6 mm (1/4 in)		

The iTHERM® TS111 insert is available as a spare part. The installation length (IL) depends on the immersion length of the thermowell (U), the length of the extension neck (E), the thickness of the base (B), the length of the thermowell shaft (L) and the variable length (X). The installation length (IL) must be taken into consideration when replacing the unit.

Pay attention to the following equations when calculating the installation length IL:

Thermowell version	Calculation of the installation length IL for the insert	Variable length X
Without thermowell, with compression fitting TK40 ■ With extension neck ■ Without extension neck	IL = U+E+X IL = U+X	11 mm (0.43 in) 37 mm (1.46 in)
Without thermowell, for installation in a thermowell available at the customer's site ■ With connection thread M24x1.5 – With quick-fastening iTHERM® QuickNeck, top part – With extension neck or complete iTHERM® QuickNeck ■ With connection thread 1/2" NPT – With quick-fastening iTHERM® QuickNeck, top part – With extension neck or complete iTHERM® QuickNeck	IL = U+X IL = U+E+X IL = U+X IL = U+E+X	38 mm (1.5 in) 11 mm (0.43 in) 46 mm (1.81 in) 26 mm (1.02 in)
Thermowell = ø6 mm (1/4 in), ø12.7 mm (0.5 in) or T-piece/ corner piece ¹⁾ as per DIN 11865 / ASME BPE 2009 ■ With connection thread M24x1.5 ■ With connection thread 1/2" NPT	IL = U+T+E-B+X IL = U+T+E-B+X	14 mm (0.55 in) 29 mm (1.14 in)
Thermowell = ø9 mm (0.35 in) with connection thread M24x1.5 ■ Without iTHERM® QuickNeck ■ With iTHERM® QuickNeck	IL = U+T-B+X IL = U+E-B+X	14 mm (0.55 in)

1) U+T = 84 mm; B = 2 mm

 For more information on the deployed insert iTHERM® TS111 with enhanced vibration resistance and fast-response sensor, see the Technical Information (TI01014T/09/).

 Spare parts currently available for your product can be found online at: http://www.products.endress.com/spareparts_consumables, product root: TM411. Always quote the serial number of the device when ordering spare parts! The installation length IL is automatically calculated using the serial number.

Weight

0.5 to 2.5 kg (1 to 5.5 lbs) for standard options.

Material

Extension neck and thermowell, insert, process connection.

The temperatures for continuous operation specified in the following table are only intended as reference values for use of the various materials in air and without any significant compressive load. The maximum operating temperatures can be reduced considerably in cases where abnormal conditions such as high mechanical load occur or in aggressive media.

Designation	Short form	Recommended max. temperature for continuous use in air	Properties
AISI 316L/ 1.4404 1.4435	X2CrNiMo17-13-2 X2CrNiMo18-14-3	650 °C (1 202 °F) ¹⁾	<ul style="list-style-type: none"> ■ Austenitic, stainless steel ■ High corrosion resistance in general ■ Particularly high corrosion resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration) ■ Increased resistance to intergranular corrosion and pitting
1.4435+316L, Delta ferrite < 1%	With regard to analytical limits, the specifications of both materials (1.4435 and 316L) are met simultaneously. In addition, the Delta ferrite content of the wetted parts is limited to <1% - including the welding seams (following Basel Standard II)		

- 1) Can be used to a limited extent up to 800 °C (1472 °F) for low compressive loads and in non-corrosive media. Contact your Endress+Hauser sales team for further information.

Surface roughness

Values for wetted surfaces:

Standard surface	$R_a \leq 0.76 \mu\text{m}$ (0.03 μin)
Finely honed surface ¹⁾	$R_a \leq 0.38 \mu\text{m}$ (0.015 μin)
Finely honed surface and electropolished	$R_a \leq 0.38 \mu\text{m}$ (0.015 μin) + electropolished

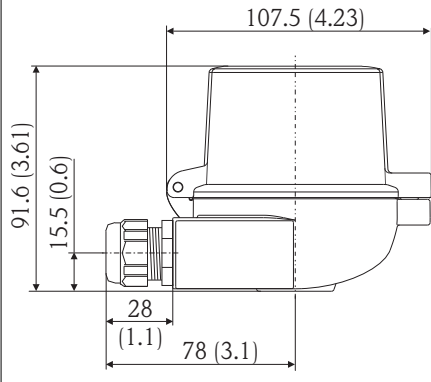
- 1) Not compliant with ASME BPE

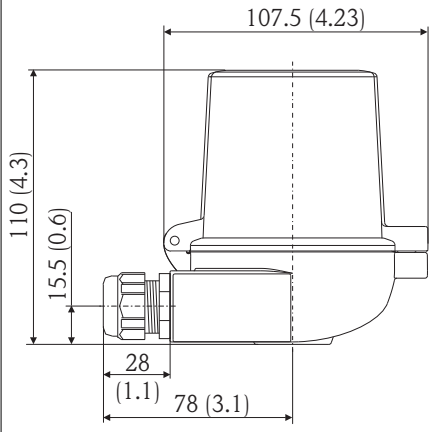
Terminal heads

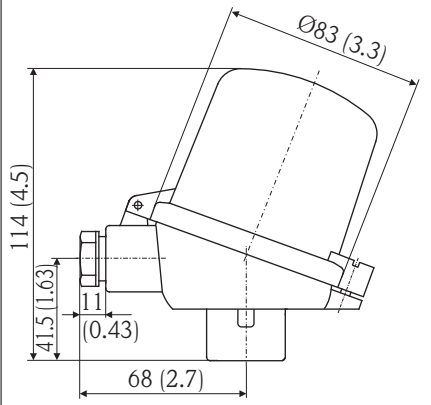
All terminal heads have an internal shape and size in accordance with DIN EN 50446, flat face and a thermometer connection with a M24x1.5 or ½" NPT thread. All dimensions in mm (in). The cable glands in the diagrams correspond to M20x1.5 connections. Specifications without head transmitter installed. For ambient temperatures with head transmitter installed, see the 'Environment' section. (→ 16)

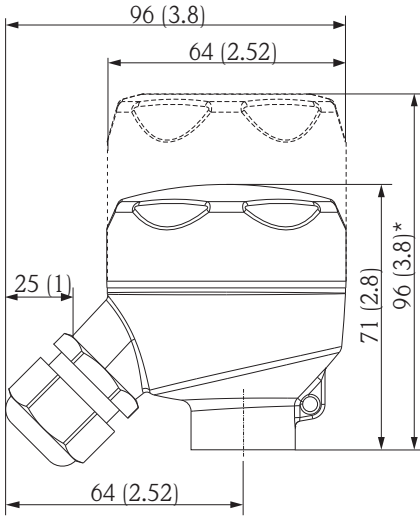
As a special feature, Endress+Hauser offers terminal heads with optimized terminal accessibility for easy installation and maintenance.

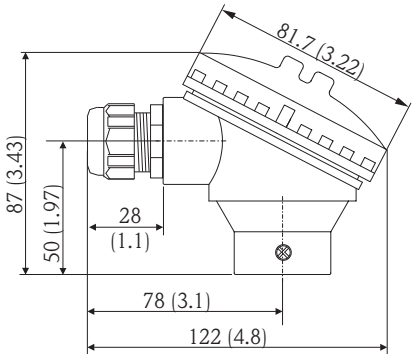
TA30A	Specification
<p>A0009820</p>	<ul style="list-style-type: none"> ■ Available with one or two cable entries ■ Protection class: IP66/68 (NEMA Type 4x encl.) ■ Temperature: -50 to +150 °C (-58 to +302 °F) without cable gland ■ Material: aluminum, polyester powder coated ■ Seals: silicone ■ Threaded cable entry: G ½", ½" NPT and M20x1.5; ■ Protection armature connection: M24x1.5 ■ Head color: blue, RAL 5012 ■ Cap color: gray, RAL 7035 ■ Weight: 330 g (11,64 oz) ■ Ground terminal, internal and external ■ 3-A® marked

TA30A with display window	Specification
 <p>A0009821</p>	<ul style="list-style-type: none">■ Available with one or two cable entries■ Protection class: IP66/68 (NEMA Type 4x encl.)■ Temperature: -50 to +150 °C (-58 to +302 °F) without cable gland■ Material: aluminum, polyester powder coated■ Seals: silicone■ Threaded cable entry: G ½", ½" NPT and M20x1.5■ Protection armature connection: M24x1.5■ Head color: blue, RAL 5012■ Cap color: gray, RAL 7035■ Weight: 420 g (14,81 oz)■ Head transmitter optional with TID10 display■ Ground terminal, internal and external■ 3-A® marked

TA30D	Specification
 <p>A0009822</p>	<ul style="list-style-type: none">■ Available with one or two cable entries■ Protection class: IP66/68 (NEMA Type 4x encl.)■ Temperature: -50 to +150 °C (-58 to +302 °F) without cable gland■ Material: aluminum, polyester powder coated■ Seals: silicone■ Threaded cable entry: G ½", ½" NPT and M20x1.5■ Protection armature connection: M24x1.5■ Two head transmitters can be mounted. In the standard version, one transmitter is mounted in the terminal head cover and an additional terminal block is installed directly on the insert.■ Head color: blue, RAL 5012■ Cap color: gray, RAL 7035■ Weight: 390 g (13.75 oz)■ Ground terminal, internal and external■ 3-A® marked

TA30P	Specification
 <p>A0012930</p>	<ul style="list-style-type: none">■ Protection class: IP65■ Max. temperature: -40 to +120 °C (-40 to +248 °F)■ Material: polyamide (PA), antistatic■ Seals: silicone■ Threaded cable entry: M20x1.5■ Protection armature connection: M24x1.5■ Head and cap color: black■ Weight: 135 g (4.8 oz)■ Types of protection for use in hazardous locations: Intrinsic Safety (G Ex ia)■ Ground terminal: only internal via auxiliary clamp

TA30R (optionally with display window in cover)	Specification
 <p>* Dimensions of version with display window in cover</p>	<ul style="list-style-type: none"> ■ Degree of protection - standard version: IP69K (NEMA Type 4x encl.) Degree of protection - version with display window: IP66/68 (NEMA Type 4x encl.) ■ Temperature: -50 to +130 °C (-58 to +266 °F) without cable gland ■ Material: stainless steel 316L/1.4404, abrasive-blasted or hand-polished Seals: silicone, optional EPDM for applications free from paint-wetting impairment substances ■ Cable entry thread ½" NPT and M20x1.5 ■ Weight <ul style="list-style-type: none"> - Standard version: 360 g (12.7 oz) - Version with display window: 460 g (16.23 oz) ■ Display window in cover optionally for head transmitter with display TID10 ■ Protection armature connection: M24x1.5 or ½" NPT ■ Ground terminal: internal in standard version; external terminal optionally available ■ With 3-A® symbol

TA30S	Specification
	<ul style="list-style-type: none"> ■ Degree of protection: IP65 (NEMA Type 4x encl.) ■ Temperature: -40 to +85 °C (-40 to +185 °F) without cable gland ■ Material: polypropylene (PP), FDA-compliant, seals: O-ring EPDM ■ Cable entry thread: ¾" NPT (with adapter for ½" NPT), M20x1.5 ■ Protective assembly connection: ½" NPT ■ Color: white ■ Weight: approx. 100 g (3.5 oz) ■ Ground terminal: only internal via auxiliary terminal ■ With 3-A® symbol

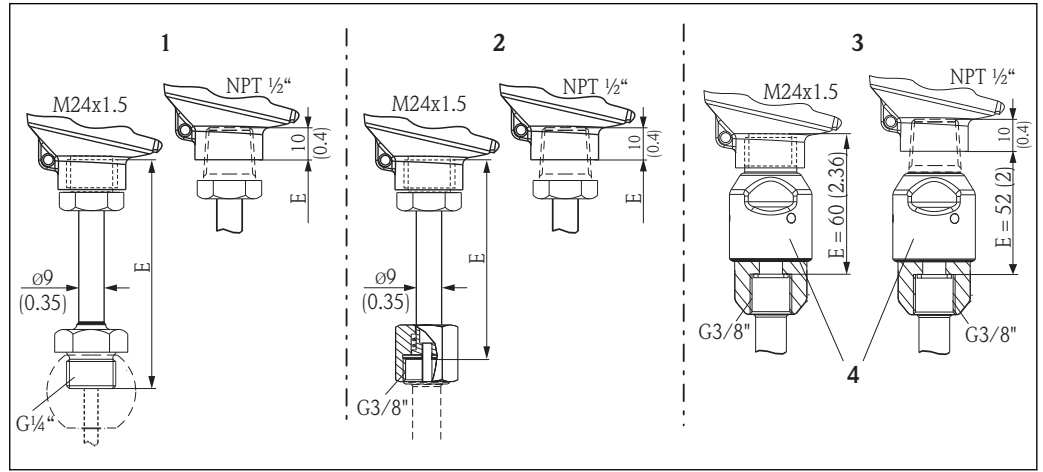
Cable glands and fieldbus connectors

Type	Suitable for cable entry	Degree of protection	Temperature range
Cable gland, polyamide	½" NPT, ¾" NPT, M20x1.5 (optionally 2x cable entry)	IP68	-40 to +100 °C (-40 to +212 °F)
	½" NPT, M20x1.5 (optionally 2x cable entry)	IP69K	
Cable gland for dust ignition-proof area, polyamide	½" NPT, M20x1.5	IP68	-20 to +95 °C (-4 to +203 °F)
Cable gland for dust ignition-proof area, brass	M20x1.5	IP68 (NEMA Type 4x)	-20 to +130 °C (-4 to +266 °F)
Fieldbus connector (M12x1 PA, 7/8" PA, FF)	½" NPT, M20x1.5	IP67, NEMA Type 6x	-40 to +105 °C (-40 to +221 °F)
Fieldbus connector (M12, 8-pin)	M20x1.5	IP67	-30 to +90 °C (-22 to +194 °F)

Extension neck

Standard version of extension neck, or optionally with the quick-fastening iTHERM® QuickNeck.

- Tool-free removal of the insert:
 - Saves time/costs on frequently calibrated measuring points
 - Wiring mistakes avoided
- IP69K protection class



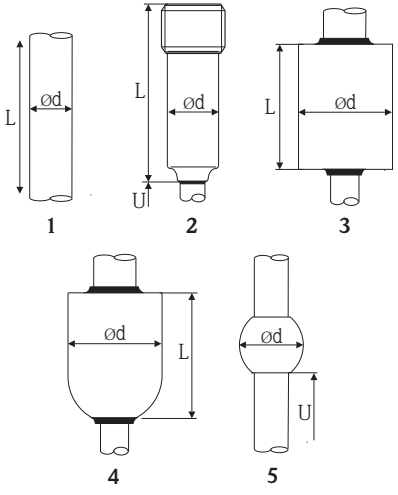
6 Dimensions of extension neck type TE411, different versions, each with M24x1.5 or NPT 1/2" thread to the terminal head

- 1 With G1/4" external thread for compression fitting TK40, (→ 35) with 3-A® symbol
- 2 With G3/8" thread adapter nut for thermowell version: $\varnothing 6$ mm (1/4 in), $\varnothing 12.7$ mm (0.5 in) and T-piece and corner-piece thermowell versions
- 3 Quick-fastening iTHERM® QuickNeck for thermowell version: $\varnothing 6$ mm (1/4 in), $\varnothing 12.7$ mm (0.5 in) and T-piece and corner-piece thermowell versions
- 4 Quick-fastening iTHERM® QuickNeck - top part, for installation in an existing thermowell with iTHERM® QuickNeck

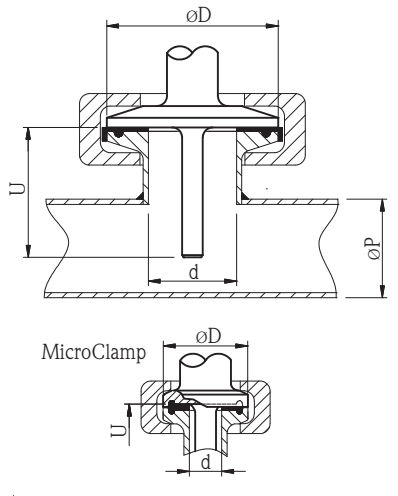
Thermowell**Process connections**

All dimensions in mm (in).

For welding in

Type	Version	Dimensions $\varnothing d \times L$	Technical properties
Weld-in adapter 	1: Cylindrical	$\varnothing 12.7$ mm (0.5 in), L = immersion length U	<ul style="list-style-type: none"> ■ $P_{max.}$ depends on the weld-in process ■ With 3-A® symbol and EHEDG certification
	2: Cylindrical ¹⁾	$\varnothing 12$ mm (0.47 in) x 60 mm (2.36 in)	
	3: Cylindrical	$\varnothing 30$ mm (1.18 in) x 40 mm (1.57 in)	
	4: Spherical-cylindrical	$\varnothing 30$ mm (1.18 in) x 40 mm (1.57 in)	
	5: Spherical	$\varnothing 25$ mm (0.98 in)	

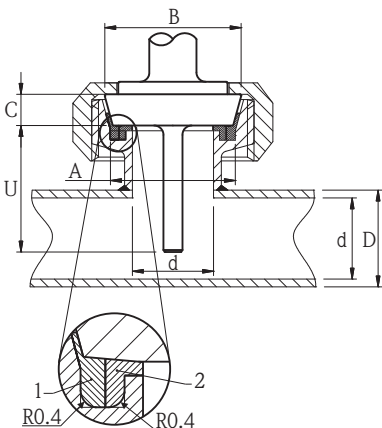
1) For thermowell $\varnothing 6$ mm (1/4 in)*Releasable process connection*

Type	Version	Dimensions		Technical properties
	d: ¹⁾	$\varnothing D$:	$\varnothing P$:	
Clamp according to ISO 2852 	Microclamp ²⁾ DN8-18 (0.5"-0.75")	25 mm (0.98 in)	-	<ul style="list-style-type: none"> ■ $P_{max.} = 16$ bar (232 PSI), depends on clamp ring and suitable seal ■ With 3-A® symbol
	Tri-clamp DN8-18 (0.5"-0.75")		-	
	DN12-21.3	34 mm (1.34 in)	16 to 25.3 mm (0.63 to 0.99 in)	<ul style="list-style-type: none"> ■ $P_{max.} = 16$ bar (232 PSI), depends on clamp ring and suitable seal ■ With 3-A® symbol and EHEDG certification (combined with Hyjoin PEEK/(stainless steel seal or Dupont de Nemours Kalrez/ stainless steel seal) ■ Compliant with ASME BPE ³⁾
	DN25-38 (1"-1.5")	50.5 mm (1.99 in)	29 to 42.4 mm (1.14 to 1.67 in)	
	DN40-51 (2")	64 mm (2.52 in)	44.8 to 55.8 mm (1.76 to 2.2 in)	
	DN63.5 (2.5")	77.5 mm (3.05 in)	68.9 to 75.8 mm (2.71 to 2.98 in)	
	DN70-76.5 (3")	91 mm (3.58 in)	> 75.8 mm (2.98 in)	

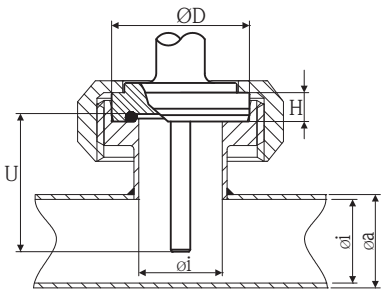
1) Pipes in accordance with ISO 2037 and BS 4825 Part 1

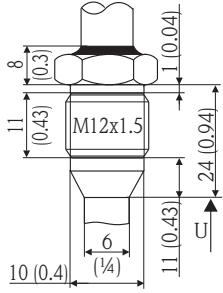
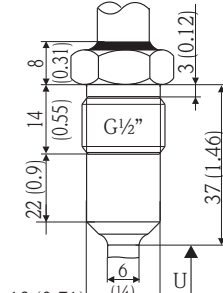
2) Microclamp (not in ISO 2852); no standard pipes

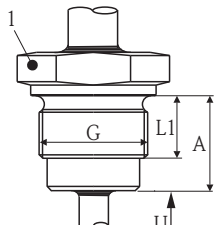
3) Not for DN12-21.3

Type	Version ¹⁾	Dimensions					Technical properties	
		A	B	C	d	D	P _{max.}	
Sanitary connection according to DIN 11851  1 Centering ring 2 Sealing ring A0009561	DN25	30 mm (1.18 in)	44 mm (1.73 in)	10 mm (0.39 in)	26 mm (1.02 in)	29 mm (1.14 in)	40 bar (580 PSI)	With 3-A® symbol and EHEDG certification (only with EHEDG-certified and self-centering sealing ring).
	DN32	36 mm (1.42 in)	50 mm (1.97 in)		32 mm (1.26 in)	35 mm (1.38 in)		
	DN40	42 mm (1.65 in)	56 mm (2.2 in)		38 mm (1.5 in)	41 mm (1.61 in)		
	DN50	54 mm (2.13 in)	68 mm (2.68 in)	11 mm (0.43 in)	50 mm (1.97 in)	53 mm (2.1 in)	25 bar (363 PSI)	

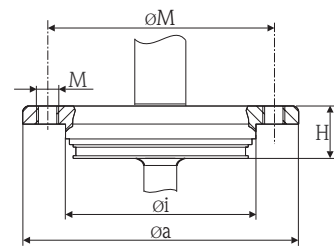
1) Pipes in accordance with DIN 11850

Type	Version	Dimensions				Technical properties
		øD	øi	øa	H	
Aseptic pipe union according to DIN 11864-1, Form A  A0009562	DN25	42.9 mm (1.7 in)	26 mm (1.02 in)	29 mm (1.14 in)	9 mm (0.35 in)	<ul style="list-style-type: none"> P_{max.} = 40 bar (580 psi) With 3-A® symbol and EHEDG certification
	DN40	54.9 mm (2.16 in)	38 mm (1.5 in)	41 mm (1.61 in)	10 mm (0.39 in)	

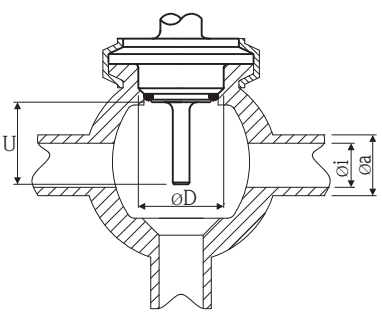
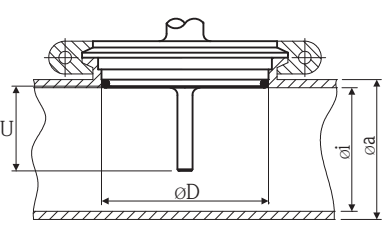
Type	Version	Technical properties
Metal sealing system		
 M12x1	 G $\frac{1}{2}$ "	M12x1 or G $\frac{1}{2}$ " thread <ul style="list-style-type: none"> P_{max.} = 16 bar (232 PSI) EHEDG certified

Type	Version G:	Dimensions			Technical properties
		A:	L1 thread length:	I: (SW/AF)	
Thread according to ISO 228 (for Liquiphant weld-in adapter) 	G¾" for FTL20 adapter	16 mm (0.63 in)	25.5 mm (1 in)	32	<ul style="list-style-type: none"> ■ P_{max.} = 25 bar (362 psi) at max. 150 °C (302 °F) ■ P_{max.} = 40 bar (580 psi) at max. 100 °C (212 °F) ■ With 3-A® symbol and EHEDG certification
	G¾" for FTL50 adapter				
	G1" for FTL50 adapter	18,6 mm (0.73 in)	29.5 mm (1.16 in)	41	

A0009572

Type	Version	Dimensions					Technical properties
		øi	øa	øM	M	H	
APV Inline 	DN50	69 mm (2.72 in)	99.5 mm (3.92 in)	82 mm (3.23 in)	2xM8	19 mm (0.75 in)	<ul style="list-style-type: none"> ■ P_{max.} = 25 bar (362 psi) ■ With 3-A® symbol and EHEDG certification

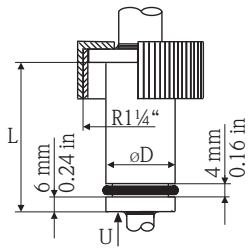
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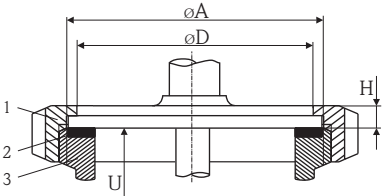
Type	Version	Dimensions			Technical properties	
		øD	øi	øa	P _{max.}	
Varivent® 	Type B (DN15/ DN15)	31 mm (1.22 in)	DN10: 10 mm (0.34 in) DN15: 16 mm (0.63 in)	DN10: 14 mm (0.55 in) DN15: 20 mm (0.79 in)	25 bar (363 psi)	With 3-A® symbol and EHEDG certification
	Type F (DN25)	50 mm (1.97 in)	26 mm (1.02 in)	30 mm (1.18 in)	25 bar (363 psi)	With 3-A® symbol and EHEDG certification
	Type N (DN40 to DN125)	68 mm (2.67 in)	DN40: 38 mm (1.5 in) DN50: 50 mm (1.97 in)	DN40: 42 mm (1.65 in) DN50: 54 mm (2.13 in)	DN40, DN50: 25 bar (363 psi)	
			DN65: 66 mm (2.6 in)	DN65: 70 mm (2.76 in)	DN65, DN80: 16 bar (232 psi)	

A0009563


A0009564

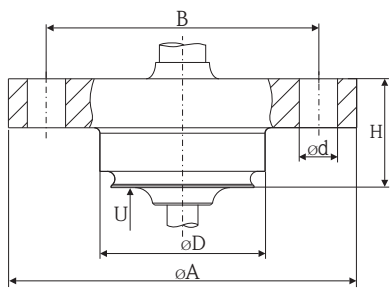
Type	Version	Dimensions			Technical properties	
		øD	øi	øa	P _{max.}	
			DN80: 81 mm (3.2 in)	DN80: 85 mm (3.35 in)	DN100, DN125: 10 bar (145 in)	
			DN100: 100 mm (3.94 in)	DN100: 104 mm (4.1 in)		
			DN125: 125 mm (4.92 in)	DN125: 129 mm (5.08 in)		

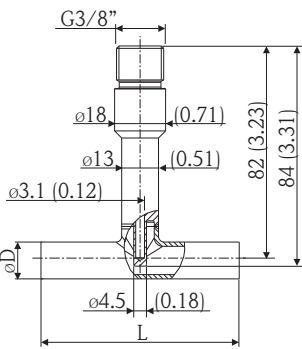
Type	Version, dimensions øD x L	Technical properties
Ingold connection 	ø25 mm (0.98 in) x 30 mm (1.18 in)	P _{max.} = 25 bar (362 psi)
	ø25 mm (0.98 in) x 46 mm (1.81 in)	

Type	Version	Dimensions			Technical properties
		øD	øA	H	
SMS 1147 	DN25	32 mm (1.26 in)	35.5 mm (1.4 in)	7 mm (0.28 in)	P _{max.} = 25 bar (362 psi)
	DN38	48 mm (1.89 in)	55 mm (2.17 in)	8 mm (0.31 in)	
	DN51	60 mm (2.36 in)	65 mm (2.56 in)	9 mm (0.35 in)	

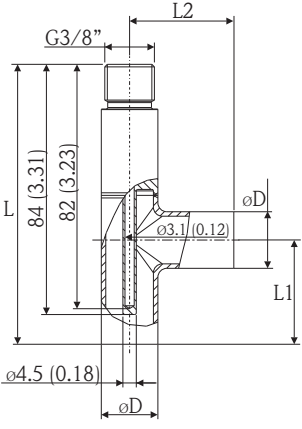
1 Thread adapter nut
 2 Sealing ring
 3 Counterpart connection

 The counterpart connection must fit the sealing ring and fix it in place.

Type	Version	Dimensions					Technical properties
		øA	B	øD	ød	H	
<div>Neumo Biocontrol</div>  <div>A0018497</div>	D25 PN16	64 mm (2.52 in)	50 mm (1.97 in)	30.4 mm (1.2 in)	7 mm (0.28 in)	20 mm (0.79 in)	<div>■ P_{max.} = 16 bar (232 psi)</div> <div>■ With 3-A® symbol</div>
	D50 PN16	90 mm (3.54 in)	70 mm (2.76 in)	49.9 mm (1.97 in)	9 mm (0.35 in)	27 mm (1.06 in)	
	D65 PN25	120 mm (4.72 in)	95 mm (3.74 in)	67.9 mm (2.67 in)	11 mm (0.43 in)		

Type	Version	Dimensions		Technical properties
		øD	L	
T-piece for weld-in as per DIN 11865 (Part A, B and C) 	DN10 PN25	13 mm (0.51 in)	70 mm (2.76 in)	P _{max.} = 25 bar (362 psi)
	DN15 PN25	19 mm (0.75 in)		
	DN25 PN25	29 mm (1.14 in)	100 mm (3.94 in)	
	DN13.5 PN25	13.5 mm (0.53 in)	64 mm (2.52 in)	
	DN17.2 PN25	17.2 mm (0.68 in)	68 mm (2.68 in)	
	DN21.3 PN25	21.3 mm (0.84 in)	72 mm (2.83 in)	
	DN12.7 PN25 (½") ¹⁾	12.7 mm (0.5 in)	95.2 mm (3.75 in)	
	DN19.05 PN25 (¾") ¹⁾	19.05 mm (0.75 in)	101.6 mm (4 in)	
	DN38.1 PN25 (1½") ¹⁾	38.1 mm (1.5 in)	120.6 mm (4.75 in)	

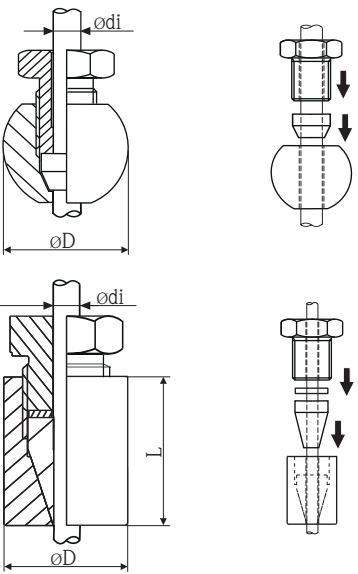
1) Compliant with ASME BPE 2009

Type	Version	Dimensions				Technical properties
		øD	L	L1	L2	
Corner-piece for weld-in as per DIN 11865 (Part A, B and C) 	DN10 PN25	13 mm (0.51 in)	117 mm (4.61 in)	35 mm (1.38 in)		P _{max.} = 25 bar (362 psi)
	DN15 PN25	19 mm (0.75 in)	109 mm (4.3 in)	35 mm (1.38 in)		
	DN25 PN25	29 mm (1.14 in)	119 mm (4.7 in)	50 mm (1.97 in)		
	DN13.5 PN25	13.5 mm (0.53 in)	108 mm (4.25 in)	32 mm (1.26 in)		
	DN17.2 PN25	17.2 mm (0.68 in)	109 mm (4.3 in)	34 mm (1.34 in)		
	DN21.3 PN25	21.3 mm (0.84 in)		36 mm (1.41 in)		
	DN12.7 PN25 (½") ¹⁾	12.7 mm (0.5 in)	129 mm (5.08 in)	47.6 mm (1.87 in)		

Type	Version	Dimensions				Technical properties
		øD	L	L1	L2	
	DN19.05 PN25 (¾") ¹⁾	19.05 mm (0.75 in)	133 mm (5.24 in)	50.8 mm (2.00 in)		
	DN38.1 PN25 (1½") ¹⁾	38.1 mm (1.5 in)	142 mm (5.6 in)	60.3 mm (2.37 in)		

1) Compliant with ASME BPE 2009

Compression fitting

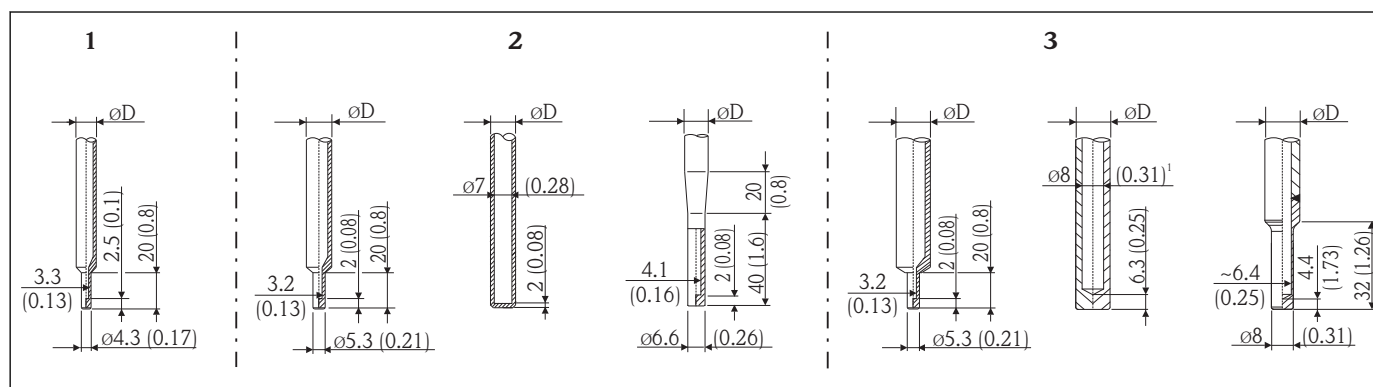
Type	Version	Dimensions			Technical properties
	Spherical or cylindrical	ødi:	øD:	L:	
Compression fitting TK40 for weld-in 	Spherical Ferrule material PEEK, PTFE or 316L	3.3 mm (0.13 in)	25 mm (0.98 in)	-	<ul style="list-style-type: none"> ■ P_{max.} = 5 bar (72.5 psi) ■ T_{max.} for PEEK or PTFE ferrule = +200 °C (+392 °F) ■ PEEK or PTFE ferrules bear the 3-A® symbol
	Spherical Ferrule material PEEK, PTFE or 316L	6.3 mm (0.25 in) ¹⁾		-	
	Cylindrical Ferrule material Silopren®	3.2 mm (0.13 in)	30 mm (1.18 in)	46 mm (1.81 in)	<ul style="list-style-type: none"> ■ P_{max.} = 10 bar (145 psi) ■ T_{max.} for Silopren® ferrule = +180 °C (+356 °F)
		6.2 mm (0.24 in) ¹⁾		41 mm (1.61 in)	
		9.2 mm (0.36 in)		37 mm (1.46 in)	
		11.2 mm (0.44 in)		34 mm (1.34 in)	

1) Suitable for insert or thermowell Ø6 mm

Tip shape

The thermal response time, the reduction of the flow cross-section and the mechanical load that occurs in the process are the criteria that matter when selecting the shape of the tip. Advantages of using reduced or tapered thermometer tips:

- A smaller tip shape has less impact on the flow characteristics of the pipe carrying the medium.
- The flow characteristics are optimized, thereby increasing the stability of the thermowell.
- Endress+Hauser offers users a range of thermowell tips to meet every requirement:
 - Reduced tip with $\varnothing 4.3$ mm (0.17 in) and $\varnothing 5.3$ mm (0.21 in): walls of lower thickness significantly reduce the response times of the overall measuring point.
 - Tapered tip with $\varnothing 6.6$ mm (0.26 in) and reduced tip with $\varnothing 8$ mm (0.31 in): walls of greater thickness are particularly well suited to applications with a higher degree of mechanical load or wear (e.g. pitting, abrasion etc.).





7 Thermowell tips available (reduced, straight or tapered)

Item No.	Thermowell ($\varnothing D$)	Insert ($\varnothing ID$)
1	$\varnothing 6$ mm (1/4 in)	Reduced tip $\varnothing 3$ mm (1/8 in)
2	$\varnothing 9$ mm (0.35 in)	<ul style="list-style-type: none"> ■ Reduced tip with $\varnothing 5.3$ mm (0.21 in) ■ Straight tip ■ Tapered tip with $\varnothing 6.6$ mm (0.26 in)
3	$\varnothing 12.7$ mm (0.5 in)	<ul style="list-style-type: none"> ■ Reduced tip with $\varnothing 5.3$ mm (0.21 in) ■ Straight tip ¹⁾ ■ Reduced tip with $\varnothing 8$ mm (0.31 in)

1) $\varnothing 8$ mm (0.31 in) for thermowell made from solid bar stock drilled for $L \leq 200$ mm (7.87 in). $\varnothing 6.6$ mm (0.26 in) for welded thermowell with $L \geq 200$ mm (7.87 in).

i It is possible to check the mechanical loading capacity as a function of the installation and process conditions online in the TW Sizing Module for thermowells in the Endress+Hauser Applicator software. See 'Accessories' section. (→ 41)

Certificates and approvals

CE mark	The measuring system meets the legal requirements of the EC Directives. Endress+Hauser confirms successful testing of the device by affixing to it the CE mark.
Hygiene standard	<ul style="list-style-type: none"> ■ EHEDG certification, type EL CLASS I. Permitted process connections in accordance with EHEDG, see 'Process connections' section (→  30) ■ 3-A® authorization no. 1144, 3-A® sanitary standard 74-05. Permitted process connections in accordance with 3-A®, see 'Process connections' section (→  30) ■ ASME BPE, certificate of conformity can be ordered ■ FDA-compliant ■ All product contact surfaces are produced without animal fats (TSE Certificate of Suitability)
Ex approval	Information about currently available Ex versions (ATEX, FM, CSA, etc.) can be supplied by your E+H Sales Center on request. All explosion protection data are given in separate documentation which is available upon request.
Other standards and guidelines	<ul style="list-style-type: none"> ■ EN 60079: ATEX certification for hazardous areas ■ IEC 60529: Degrees of protection provided by enclosures (IP code) ■ IEC 61010-1: Safety requirements for electrical equipment for measurement, control and laboratory use ■ IEC 60751: Industrial platinum resistance thermometers ■ EN 50281-1-1: Electrical apparatus protected by enclosures ■ DIN 43772: Thermowells ■ DIN EN 50446: Terminal heads ■ IEC 61326-1: Electromagnetic compatibility (electrical equipment for measurement, control and laboratory use – EMC requirements)
Surface roughness	<ul style="list-style-type: none"> ■ Free from oil and grease for oxygen service as per DIN 19247 ■ PWIS-free (PWIS = paint-wetting impairment substances as per DIL0301)
Material certification	The material certificate 3.1 (according to standard EN 10204) can be requested separately. The "short form" certificate includes a simplified declaration with no enclosures of documents related to the materials used in the construction of the single sensor and guarantees the traceability of the materials through the identification number of the thermometer. The data related to the origin of the materials can subsequently be requested by the client if necessary.
Calibration	The "Factory calibration" is carried out according to an internal procedure in a laboratory of Endress+Hauser accredited by the European Accreditation Organization (EA) to ISO/IEC 17025. A calibration which is performed according to EA guidelines (SIT/Accredia) or (DKD/DakKS) may be requested separately. The calibration is performed on the replaceable insert of the thermometer. In the case of thermometers without a replaceable insert, the entire thermometer – from the process connection to the tip of the thermometer – is calibrated.

Ordering information

Detailed ordering information is available from the following sources:

- In the Product Configurator on the Endress+Hauser website: www.endress.com → Select country → Instruments → Select device → Product page function: Configure this product
- From your Endress+Hauser Sales Center: www.endress.com/worldwide



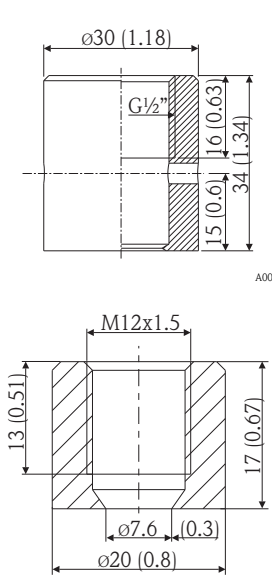
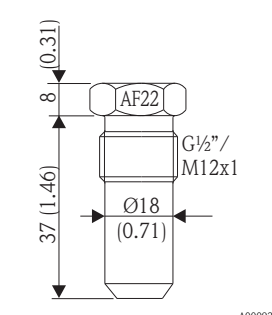
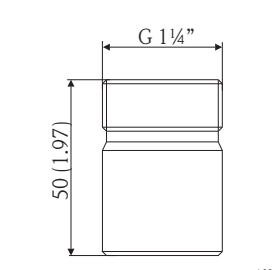
Product Configurator - the tool for individual product configuration

- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

Various accessories, which can be ordered with the device or subsequently from Endress+Hauser, are available for the device. Detailed information on the order code in question is available from your local Endress+Hauser sales center or on the product page of the Endress+Hauser website: www.endress.com.

Device-specific accessories

Accessories	Description
<p>Welding boss with sealing taper (metal - metal)</p>  <p>A0006621</p>	<p>Welding boss for G$\frac{1}{2}$"- and M12x1 thread Metal-sealing; conical Material of wetted parts: 316L/1.4435 Max. process pressure 16 bar (232 PSI)</p> <p>Order number:</p> <ul style="list-style-type: none"> ■ 60021387 (G$\frac{1}{2}$") ■ 71190468 (M12x1)
<p>Dummy plug</p>  <p>A0009213-EN</p>	<p>Dummy plug for G$\frac{1}{2}$" or M12x1 conical metal-sealing welding boss Material: SS 316L/1.4435</p> <p>Order number:</p> <ul style="list-style-type: none"> ■ 60022519 (G$\frac{1}{2}$") ■ 60021194 (M12x1)
<p>Weld-in adapter for Ingold process connections</p>  <p>A0008956</p>	<p>Material of wetted parts: 316L/1.4435 Weight: 0.32 kg (0.7 lb) Order number: 60017887</p> <p>O-ring seal set</p> <ul style="list-style-type: none"> ■ Silicone O-ring in accordance with FDA CFR 21 ■ Maximum temperature: 230 °C (446 °F) ■ Order number: 60018911

<p>Weld-in adapter FTL20</p> <p>A0008265</p>	<p>G$\frac{3}{4}$", d=29 mm, without flange Material: 316L Roughness in μm (μin): 1.5 (59.1) Order number: 52028295 (with inspection certificate EN10204-3.1 material) Order number seal (5-pc. set): silicone O-ring 52021717¹⁾, FDA-compliant</p>
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1) A seal is included in the delivery.

<p>Weld-in adapter FTL20</p> <p>A0008810</p>	<p>G$\frac{3}{4}$", d=50 mm, with flange Material: 316L Roughness in μm (μin): 0.8 (31.5) Order number: 52018765 (with inspection certificate EN10204-3.1 material) Order number seal (5-pc. set): silicone O-ring 52021717¹⁾, FDA-compliant With EHEDG certification and 3-A® symbol</p>
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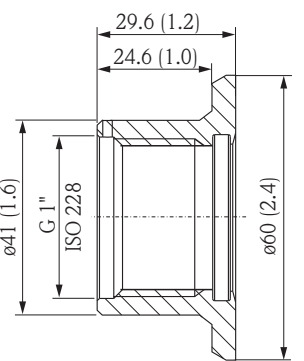
1) A seal is included in the delivery.

<p>Weld-in adapter FTL50</p> <p>A0008274</p>	<p>G$\frac{3}{4}$", d=55 mm, with flange Material: 316L Roughness in μm (μin): 0.8 (31.5) Order number: 52001052 (without inspection certificate EN10204-3.1 material) Order number: 52011897 (with inspection certificate EN10204-3.1 material) Order number seal (5-pc. set): silicone O-ring 52014473¹⁾, FDA-compliant Order number weld-in dummy: MVT2L0692 With EHEDG certification and 3-A® symbol</p>
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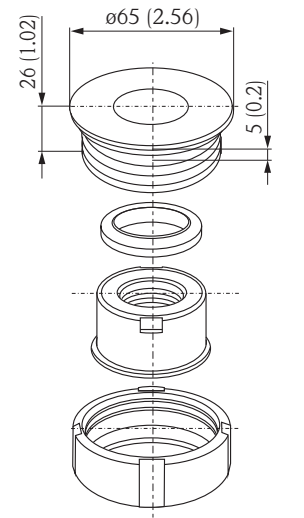
1) A seal is included in the delivery.

<p>Weld-in adapter FTL50</p> <p>A0011927</p>	<p>G1", d=53 mm, without flange Material: 316L Roughness in μm (μin): 0.8 (31.5) Order number: 71093129 (with inspection certificate EN10204-3.1 material) Order number seal (5-pc. set): silicone O-ring 52014472¹⁾, FDA-compliant Order number weld-in dummy: MVT2L0691</p>
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1) A seal is included in the delivery.

<p>Weld-in adapter FTL50</p>  <p>A0008267</p>	<p>G1", d=60 mm, with flange Material: 316L Roughness in μm (μin): 0.8 (31.5) Order number: 52001051 (without inspection certificate EN10204-3.1 material) Order number: 52011896 (with inspection certificate EN10204-3.1 material) Order number seal (5-pc. set): silicone O-ring 52014472 ¹⁾, FDA-compliant Order number weld-in dummy: MVT2L0691 With EHEDG certification and 3-A[®] symbol</p>
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1) A seal is included in the delivery.

<p>Weld-in adapter FTL50</p>  <p>A0008272</p>	<p>G1", can be aligned Material: 316L Roughness in μm (μin): 0.8 (31.5) Order number: 52001221 (without inspection certificate EN10204-3.1 material) Order number: 52011898 (with inspection certificate EN10204-3.1 material) Order number seal (5-pc. set): silicone O-ring 52014424 ¹⁾, FDA-compliant Order number weld-in dummy: M40167</p>
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1) A seal is included in the delivery.

- i** Maximum process pressure for the weld-in adapters:
- 25 bar (362 PSI) at maximum 150 °C (302 °F)
 - 40 bar (580 PSI) at maximum 100 °C (212 °F)


b For more information on the weld-in adapters FTL20, FTL50, see Technical Information (TI00426F/00).

Communication-specific accessories




Configuration kit TXU10	Configuration kit for PC-programmable transmitter with setup software and interface cable for PC with USB port Order code: TXU10-xx
Commubox FXA195 HART	For intrinsically safe HART communication with FieldCare via the USB interface. i For details, see "Technical Information" TI00404F
Commubox FXA291	Connects Endress+Hauser field devices with a CDI interface (= Endress+Hauser Common Data Interface) and the USB port of a computer or laptop. i For details, see "Technical Information" TI00405C
HART Loop Converter HMX50	Is used to evaluate and convert dynamic HART process variables to analog current signals or limit values. i For details, see "Technical Information" TI00429F and Operating Instructions BA00371F

Wireless HART adapter SWA70	<p>Is used for the wireless connection of field devices. The WirelessHART adapter can be easily integrated into field devices and existing infrastructures, offers data protection and transmission safety and can be operated in parallel with other wireless networks with minimum cabling complexity.</p> <p> For details, see Operating Instructions BA061S</p>
Fieldgate FXA320	<p>Gateway for the remote monitoring of connected 4-20 mA measuring devices via a Web browser.</p> <p> For details, see "Technical Information" TI00025S and Operating Instructions BA00053S</p>
Fieldgate FXA520	<p>Gateway for the remote diagnostics and remote configuration of connected HART measuring devices via a Web browser.</p> <p> For details, see "Technical Information" TI00025S and Operating Instructions BA00051S</p>
Field Xpert SFX100	<p>Compact, flexible and robust industry handheld terminal for remote configuration and for obtaining measured values via the HART current output (4-20 mA).</p> <p> For details, see Operating Instructions BA00060S</p>

Service-specific accessories

Accessories	Description
Applicator	<p>Software for selecting and sizing Endress+Hauser measuring devices:</p> <ul style="list-style-type: none"> ■ Calculation of all the necessary data for identifying the optimum measuring device: e.g. pressure loss, accuracy or process connections. ■ Graphic illustration of the calculation results <p>Administration, documentation and access to all project-related data and parameters over the entire life cycle of a project.</p> <p>Applicator is available:</p> <ul style="list-style-type: none"> ■ Via the Internet: https://wapps.endress.com/applicator ■ On CD-ROM for local PC installation.
Konfigurator ⁺ temperature	<p>Software for selecting and configuring the product depending on the measuring task, supported by graphics. Includes a comprehensive knowledge database and calculation tools:</p> <ul style="list-style-type: none"> ■ For temperature competence ■ Quick and easy design and sizing of temperature measuring points ■ Ideal measuring point design and sizing to suit the processes and needs of a wide range of industries <p>The Konfigurator is available:</p> <p>On request from your Endress+Hauser sales office on a CD-ROM for local PC installation.</p>
W@M	<p>Life cycle management for your plant</p> <p>W@M supports you with a wide range of software applications over the entire process: from planning and procurement, to the installation, commissioning and operation of the measuring devices. All the relevant device information, such as the device status, spare parts and device-specific documentation, is available for every device over the entire life cycle.</p> <p>The application already contains the data of your Endress+Hauser device. Endress +Hauser also takes care of maintaining and updating the data records.</p> <p>W@M is available:</p> <ul style="list-style-type: none"> ■ Via the Internet: www.endress.com/lifecyclemanagement ■ On CD-ROM for local PC installation.
FieldCare	<p>FDT-based plant asset management tool from Endress+Hauser.</p> <p>It can configure all smart field units in your system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition.</p> <p> For details, see Operating Instructions BA00027S and BA00059S</p>

System components

Accessories	Description
Field display unit RIA16	<p>The display unit records the analog measuring signal from the head transmitter and shows this on the display. The LC display shows the current measured value in digital form and as a bar graph indicating a limit value violation. The display unit is looped into the 4 to 20 mA circuit and gets the required energy from there.</p> <p> For details, see the "Technical Information" document TI00144R/09/en</p>
RN221N	<p>Active barrier with power supply for safe separation of 4-20 mA standard signal circuits. Offers bidirectional HART transmission.</p> <p> For details, see "Technical Information" TI00073R and Operating Instructions BA00202R</p>
RNS221	<p>Supply unit for powering two 2-wire measuring devices solely in the non-Ex area. Bidirectional communication is possible via the HART communication jacks.</p> <p> For details, see "Technical Information" TI00081R and Brief Operating Instructions KA00110R</p>

Documentation

Technical Information

- iTEMP® temperature head transmitter:
 - TMT180, PC-programmable, single-channel, Pt100 (TI088R/09/en)
 - TMT181, PC-programmable, single-channel, RTD, TC, Ω, mV (TI00070R/09/en)
 - HART® TMT182, single-channel, RTD, TC, Ω, mV (TI078R/09/en)
 - HART® TMT82, two-channel, RTD, TC, Ω, mV (TI01010T/09/en)
 - PROFIBUS® PA TMT84, two-channel, RTD, TC, Ω, mV (TI138R/09/en)
 - FOUNDATION Fieldbus™ TMT85, two-channel, RTD, TC, Ω, mV (TI134R/09/en)
- Insert: Resistance thermometer iTHERM® TS111 (TI01014T/09/en)

Supplementary documentation ATEX/IECEx:

- Intrinsically safe Ex ia IIC (XA01024T/09/a3)
- Dust-explosion protection Ex ta/tb (XA01023T/09/a3)

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