Pressure Switches

for centralized lubrication, hydraulic and compressed air systems







Pressure switches are responsible for monitoring the pressure a system needs in order to function..

The pressure switch is an important monitoring element in centralized lubrication systems.

It is used to keep an eye on the following:

- the functions of the pump unit (pressure buildup and relief)
- the functioning of the directional control valve in the case of zoned centralized lubrication systems
- filter functions (clogging)
- the tubing (leaks, seals).

The amount of time elapsing between the point at which the pump unit or directional control valve is actuated in order to fill the

centralized lubrication system and the point at which the pressure switch responds is an important indicator of whether the centralized lubrication system is working faultlessly. In the opposite case, the time elapsing between the point at which the unit is switched off and the point at which minimal pressure is reached is an important indicator of the system's pressure relief. So, preferentially, the pressure switch should be located at the end of a total-loss centralized lubrication system.

The electrical signal from the pressure switch is evaluated by the centralized lubrication system's control unit or the machine's control system and can, for example, be used for maintenance-related jobs or to shut down the machine.

A number of pressure switches are available for this task. They are listed in the overview (page 2).

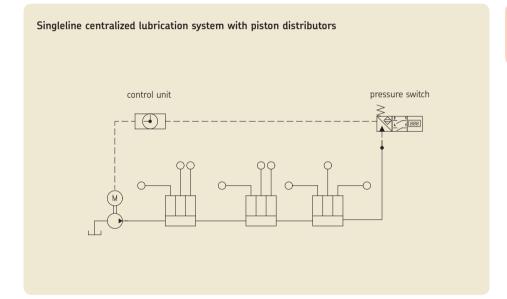
Important criteria for the selection are:

- the hydraulic characteristics of the pressure switch
- the electrical data
- the fluid
- demands made on switching frequency and service life.

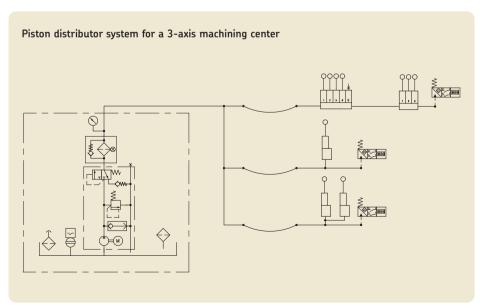


Pressure Switches

Overview						
Group	Туре	Switching pressure range	Switching pressure	Electrical limit values	Type of contact or signal output	Fig.
DS-EP-40-D-4 with 4 place digital display for pressure and switching point	Membrane of FKM (FPM)	max. 100	adjustable	9 - 35 V DC	PNP- transistor stages	1
176	Membrane of NBR	0.2 45	nonadjustable	max. 42 V 30 VA	mechanical snap-action contact NO or NC type	2, 4
		1 50	adjustable	5 - 24 V DC gold contact 1 W	changeover contact	3
DS-W	Membrane of FKM (FPM)	1 30	nonadjustable	30 - 250 V AC	micro switch changeover contact	5



See important product usage information on the back cover.

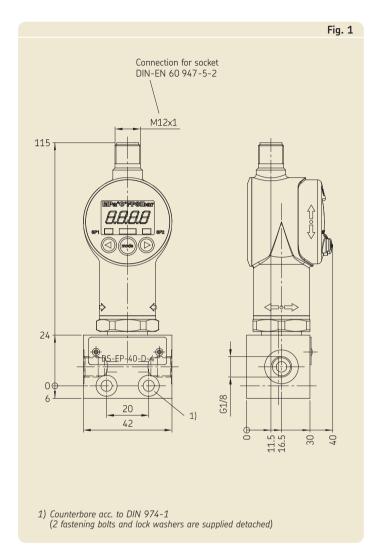


Practical example:

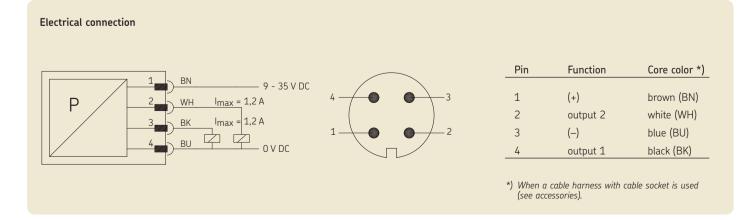
The piston distributors for the individual axes are connectedby hoses (cf. example).

It is advisable to install a pressure switch at the end of each branch line in order to have any hose defect signaled at an early point in time.

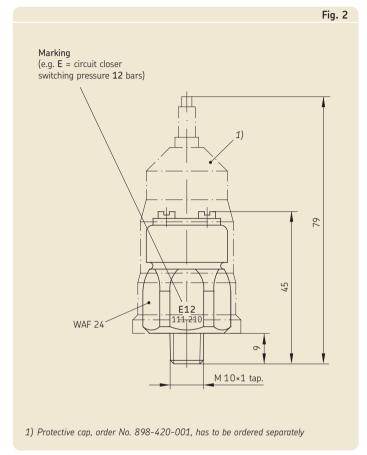
Electronic pressure switch, Group DS-EP-40-D-4

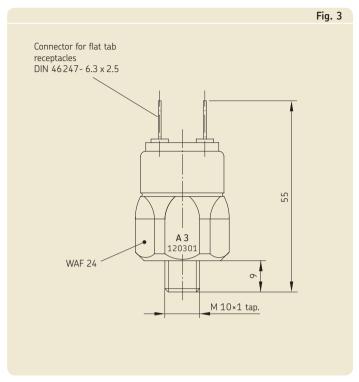


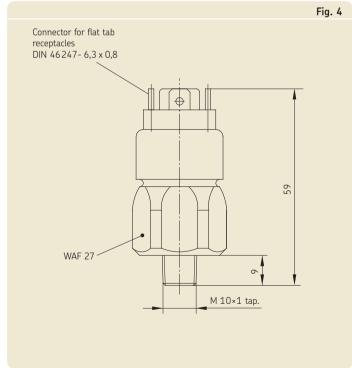
Technical data General characteristices Rated pressure max. 100 bars Permissible overpressure 200 bars Rupture pressure > 500 bars Display optionally adjustable bars, psi, MPa Ambient temperature $\dots \dots -25$ to +80 °C Fluid temperature -25 to +80 °C Materials in contact with medium stainless steel, FKM (FPM) Mounting position any Vibration resistance < 10 g / 0-500 Hz Deviation from fullscale value < ± 1% max. 1) 1) in relation to full measuring scale Electrical characteristics Rated input voltage 9 - 35 V DC Current consumption without switching output max. 35 mA Current-carrying capacity of signal outputs 1.2 A Number of signal outputs 2 Type of signal outputs PNP transistor stages Electrical connection M12×1 plug, 4-pole type Accessories Order No. Cable with socket (straight), Cable with socket (angled), Screw plug G¹/₈ E02 466-419-001 Vent screw G¹/₈ EO2 466-431-009



Pressure switch, group 176-...-...





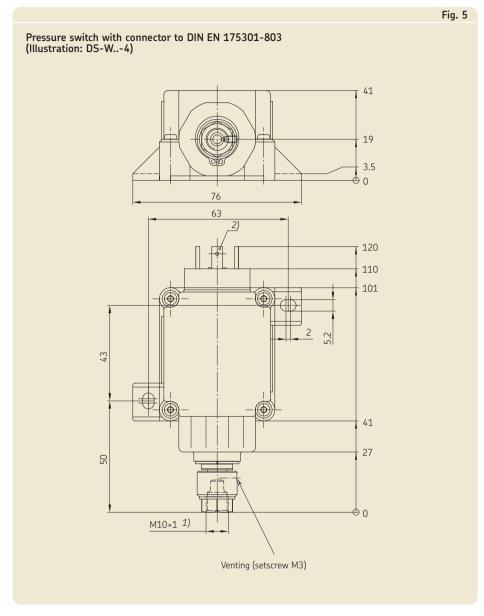


Pressure switch, group 176-...-...

Circuit closer (NO type)	Circuit opener (NC type)	Changeover	Rated switching pressure	
Order No.	Order No.	Order No.	[bars]	Fi
			nonadjustable	
176-110-101	_		0.2 + 0,2	2
176-110-100	176-120-100		0.5 + 0,3	2
176-110-102	176-120-102		1 ± 0.2	2
176-110-120	_		1.2 ± 0.5	2
176-110-200	176-120-200		2 ± 0.5	2
176-110-250	-		2.5 ± 0.5	2
176-110-300	-		3 ± 0.5	2
176-110-401	176-120-400		4 ± 0.5	2
176-110-450	-		4.5 ± 0.5	2
_	176-120-500		5 ± 0.5	2
176-110-800	176-120-800		8 ± 0.5	2
176-111-201	176-121-202		12 + 0,5 - 1,5	2
176-112-000	176-122-000		20 ± 1	2
176-112-200	-		22 + 2	2
176-112-800	176-122-800		28 + 2	2
176-114-500	176-124-500		45 ± 2	2
Version with tab	connectors			
			nonadjustable + 0,3 0.5 - 0,1	
	176-120-101		0.5 - 0,1	3
	176-120-301		3 ± 0.5	3
	176-120-801		8 ± 0.5	3
	176-121-001		10 ± 1	3
Version with gold	d contacts			
			adjustable *)	
		176-170-400	1 to 10	4
		176-175-000	10 to 50	4

Technical data	
Circuit closer / Circuit opener (NO type / NC type)	
Contact load	42 V 2.5 A
Permissible operating pressure with type 176-114-500 and 176-124-500	80 bars
Type of contact	60/min
Type of enclosure	+ 80 °C mineral oils and oiled compressed air
Remark: Overpressure safety P _{max} static P _{max} dynamic Maximum pressure change-speed Vibration resistance	200 bars 1 bar / msec
Changeover	
Switching capacity	5 V DC / 24 V DC
Rated switching pressure	
at 176-170-400	
Type of contact	200/min
Type of enclosure	+ 80 °C
Fluids	oiled compressed air

Pressure switch, group DS-W



- 1) Ports tapped for solderless tube connection for tube diam. 6 mm
- 2) Cable sockets for pressure switches with plugs conforming to DIN EN 175301-803 (DS-W..-4) have to be ordered separately:

Cable socket, order No. 179-990-034 Cable socket with indicatior light for 220 V AC, order No. 179-990-110 Cable socket with indicatior light for 24 V DC, order No. 179-990-111

(further plug-and-socket connectors see leaflet 1-1730-EN)

The pressure switches comprising this Group are designed to be mounted on a wall. The switching element (changeover contact) is build into an air-tight, distortion-resistant plastic housing (conforming to UL specifications). When the switching pressure is reached it is actuated by a pin connected to a spring-loaded membrane. The switching pressure is set at the factory and is nonadjustable.

The pressure switch is available in three different plug versions. When inductive loads are switched off it is possible for protective circuits (RC elements or varistors) to limit voltage spikes and thus increase the life of the contacts (spark quenching).

Please note!

An incorrectly dimensioned interference suppression circuit can cause greater wear than none at all. The following guideline value applies to the dimensioning:

 $1~\mu F$ per ampere of switching current for the capacitor C and resistor R, roughly equal to the DC resistance of the switched coil. However, it is always absolutely necessary to test the interference suppression circuit with measurements.

The DIN 43 235 standards sheet provides information on the exact calculations to be performed for overvoltage limitation elements in DC networks.

When the pressure switch signal is evaluated by external control systems (PLC or the like), pay attention to the limit values indicated for the switching contact. If the switch is to be operated outside its limit values, please indicate the same when ordering.

Attention!

When installing the pressure switch and connecting the tubing make sure no strain is placed on the assembly.

Pressure switch, group DS-W

Technical data

Rated switching pressure cf. table Permissible operating pressure $^{1)}$ 45 bars Contact load, max. 125 VA

Operating temperature, max. + 60 °C

Mechanical service life 5×10^6 switching operations

Type of enclosure (with line socket) IP 65

Housing material PA6 6GF30, Flammability Test UL94 HB

Contact material / switch module AuAg25Pt6
Material membrane FKM (FPM)

Fluids mineral oils, fluid grease, oiled compressed air

Mounting position any

A safety valve has to be provided for in the system to keep the maximum permissible pressure from being exceeded.

Connector plug to			
DIN EN 175301-803 (cube plug)	DIN EN 175201-804 (6 pole machine plug)	ISO 60947-5-2 (4 pole sensor plug)	Rated switching pressure
Order No.	Order No.	Order No.	nonadjustable [bars]
DS-W1-4	DS-W1-4-S9	DS-W1-5	1 +0.3
DS-W2-4	DS-W2-4-S9	DS-W2-5	2 +0.5
DS-W3-4	DS-W3-4-S9	DS-W3-5	3 -0.5
DS-W5-4	DS-W5-4-S9	DS-W5-5	5 ±0.5
DS-W8-4	DS-W8-4-S9	DS-W8-5	8
DS-W12-4	DS-W12-4-S9	DS-W12-5	+0,5 12 -1,5
DS-W20-4	DS-W20-4-S9	DS-W20-5	20
DS-W25-4	DS-W25-4-S9	DS-W25-5	25
DS-W30-4	DS-W30-4-S9	DS-W30-5	30

Order No. 1-1701-EN

Subject to change without notice! (07/2009)

Important product usage information

All products from SKF may be used only for their intended purpose as described in this brochure and in any instructions. If operating instructions are supplied with the products, they must be read and followed. Not all lubricants are suitable for use in centralized lubrication systems. SKF does offer an inspection service to test customer supplied lubricant to determine if it can be used in a centralized system. SKF lubrication systems or their components are not approved for use with gases, liquefied gases, pressurized gases in solution and fluids with a vapor pressure exceeding normal atmospheric pressure (1013 mbars) by more than 0.5 bar at their maximum permissible temperature.

Hazardous materials of any kind, especially the materials classified as hazardous by European Community Directive EC 67/548/EEC, Article 2, Par. 2, may only be used to fill SKF centralized lubrication systems and components and delivered and/or distributed with the same after consulting with and receiving written approval from SKF.

Further brochures

1-9201-EN Transport of Lubricants in Centralized Lubrication Systems

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