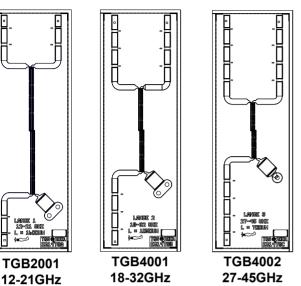
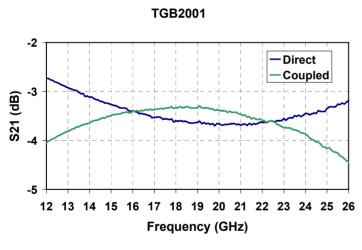


Lange Coupler Set



Preliminary Measured Data



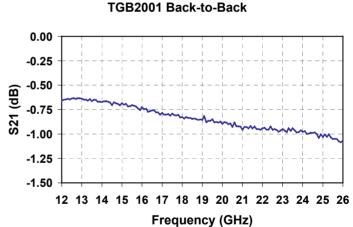
Product Data Sheet Aug 5, 2008 TGB2001 TGB4001 TGB4002

Key Features and Performance

- Very Low Loss (<0.25dB Typical)
- High Power 1W 50Ω Termination
- Broadband 3dB Power Split
- Chip dimensions: 1.0 x 3.0 x 0.1 mm (40 x 120 x 4 mils)
- 3 sizes Cover 12GHz 45GHz

Primary Applications

Power Combining



Note: Datasheet is subject to change without notice.





TGB2001 TGB4001 TGB4002

TABLE I MAXIMUM RATINGS

Symbol	Parameter 1/	Value	Notes
P _{IN}	Input Continuous Wave Power	TBD dBm	
T_M	Mounting Temperature	320 °C	
	(30 Seconds)		
T _{STG}	Storage Temperature	-65 to 150 °C	

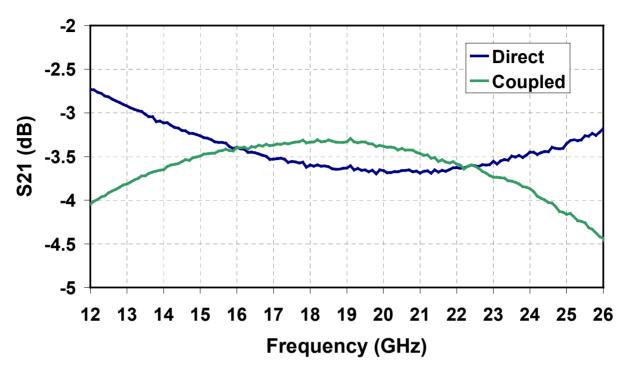
^{1/} These ratings represent the maximum operable values for this device.

_

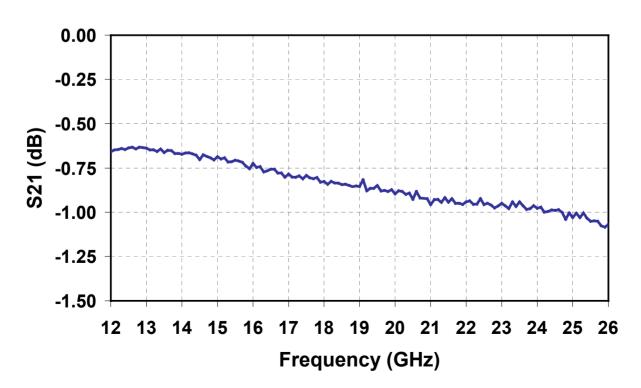


Typical Fixtured Performance TGB2001

TGB2001 TGB4001 TGB4002



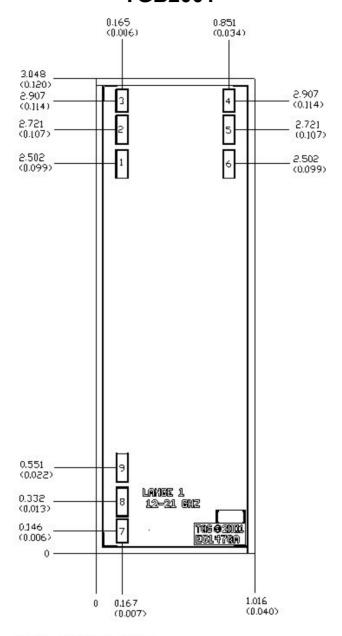
TGB2001 Back-to-Back





Mechanical Drawing TGB2001

TGB2001 TGB4001 TGB4002



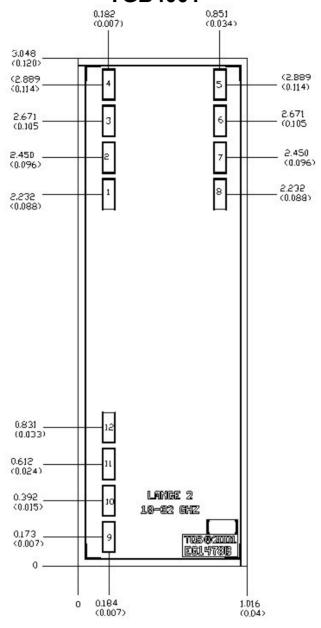
```
Units: millimeters (inches) Thickness: 0.100 (0.004) Chip edge to bond pod dimensions are shown to center of bond pod Chip size tolerance: +/- 0.051 (0.002) Bond pod #1: (Part 1) 0.08 \times 0.188 (0.003 \times 0.007) Bond pod #2: (Part 1) 0.08 \times 0.190 (0.003 \times 0.007) Bond pod #3: (Part 1) 0.08 \times 0.153 (0.003 \times 0.006) Bond pod #4: (Part 2) 0.08 \times 0.153 (0.003 \times 0.006)
```

Bond pod #2: (Port 1) 0.08 × 0.190 (0.003 × 0.007)
Bond pod #4: (Port 1) 0.08 × 0.153 (0.003 × 0.006)
Bond pod #4: (Port 2) 0.08 × 0.153 (0.003 × 0.006)
Bond pod #5: (Port 2) 0.08 × 0.190 (0.003 × 0.007)
Bond pod #6: (Port 2) 0.08 × 0.198 (0.003 × 0.007)
Bond pod #7: (Port 3) 0.08 × 0.153 (0.003 × 0.006)
Bond pod #8: (Port 3) 0.08 × 0.190 (0.003 × 0.007)
Bond pod #9: (Port 3) 0.08 × 0.198 (0.003 × 0.007)



Mechanical Drawing TGB4001

TGB2001 TGB4001 TGB4002

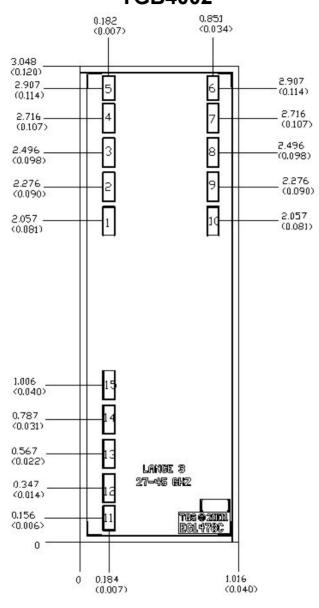


```
Units: millimeters (inches)
Thickness: 0.100 (0.004)
Thickness:
Chip edge to band pad dinensions are shown to center of band pod
Chip size talerance: +/- 0.051 (0.002)
Bond pad #1:
                    (Port 1)
                                    0.09 \times 0.189
                                                       <0.003 ×
                                                                  0.007)
Bond pod #2:
                     (Port 1)
                                    0.08 \times 0.190
                                                      (D.003 x
                                                                  0.007)
                                    \begin{array}{ccc} 0.08 \; \times \; 0.190 \\ 0.08 \; \times \; 0.188 \end{array}
                                                      (0.003 × 0.007)
                     (Port 1)
Bond pod #3:
                     (Port 1)
                                                       <0.003 ×
                                                                  0.007)
Bond pad #4:
                     (Port 2)
                                    0.08 \times 0.189
              #5:
Bond pad
Bond pod #6
                     (Port 2)
                                    0.08 \times 0.190
                                                      (0.003 x
                                                                  0.007)
                                    0.08 × 0.190
0.08 × 0.188
Bond pod #7:
                     (Port 2)
                                                      (0.003
                                                                  0.007)
                    (Port 2)
(Port 3)
(Port 3)
(Port 3)
                                                      (0.003 × 0.007)
Bond pad #8:
Bond pad #9:
                                    0.08 \times 0.188
                                                      (0.003 ×
                                                                  0.007)
                                                      (0.003 ×
Bond pod #10:
                                    0.08 × 0.190
                                                                  0.007)
Bond pod #11:
                                    0.08
                                             0.190
                                   0.08 \times 0.188
                                                      (0.003 \times 0.007)
```



Mechanical Drawing TGB4002

TGB2001 TGB4001 TGB4002



```
Units: millimeters (inches)
Thickness: 0.100 (0.004)
Chip edge to bond pod dimensions are shown to center of band pod
Chip size tolerance: +
Band pad #1: (Part 1)
                                       0.051 (0.002)
0.08 × 0.186
0.08 × 0.190
Band pad #1:
                                                            (0.003 \times 0.007)
                       (Port 1)
                                                            (0.003 ×
                                                                        0.007)
Band pod
                                       0.08 × 0.190
0.08 × 0.190
0.08 × 0.163
Bond pad #3:
Bond pod #4:
                      (Part 1)
(Part 1)
                                                           (0.003 × (0.003)
                                                                        0.0073
                                                                        0.007)
                      (Port 1)
(Part 2)
(Part 2)
        pod
                                                            (0.003
                                                                         (400.0
Bond
                                       0.08 \times
                                                            (0.003 \times 0.006)
Band pad #6:
                                                 0.163
                                       0.08
                                                 0.190
Bond
        pod
                      (Part 2)
(Part 2)
(Part 2)
(Port 3)
(Port 3)
(Port 3)
(Port 3)
Bond pad #8:
                                       0.08
                                                 0.190
                                                           (0.003 × 0.007)
(0.003 × 0.007)
                                       0.08 ×
                                                 0.190
Band pad #9:
               #10:
                                       0.08
                                                 0.188
                                                            (0.003
Bond
        pod
Bond pad #11:
                                       0.08
                                                 0.163
                                                            (0.003 ×
                                                                        0.006)
Bond pod #12:
Bond pod #13:
                                       0.08 × 0.190
0.08 × 0.190
                                                           (0.003 \times 0.007)
                                                           (0.003 × 0.007)
                                      0.08 × 0.190
0.08 × 0.186
                                                           (0.003 × 0.007)
(0.003 × 0.007)
Band pad #14:
                       (Port 3)
Bond pod #15:
```



TGB2001 TGB4001 TGB4002

Assembly Process Notes

Reflow process assembly notes:

- Use AuSn (80/20) solder with limited exposure to temperatures at or above 300°C.
 (30 seconds maximum)
- An alloy station or conveyor furnace with reducing atmosphere should be used.
- No fluxes should be utilized.
- Coefficient of thermal expansion matching is critical for long-term reliability.
- Devices must be stored in a dry nitrogen atmosphere.

Component placement and adhesive attachment assembly notes:

- Vacuum pencils and/or vacuum collets are the preferred method of pick up.
- Air bridges must be avoided during placement.
- The force impact is critical during auto placement.
- Organic attachment can be used in low-power applications.
- Curing should be done in a convection oven; proper exhaust is a safety concern.
- Microwave or radiant curing should not be used because of differential heating.
- Coefficient of thermal expansion matching is critical.

Interconnect process assembly notes:

- Thermosonic ball bonding is the preferred interconnect technique.
- Force, time, and ultrasonics are critical parameters.
- Aluminum wire should not be used.
- Discrete FET devices with small pad sizes should be bonded with 0.0007-inch wire.
- Maximum stage temperature is 200°C.

GaAs MMIC devices are susceptible to damage from Electrostatic Discharge. Proper precautions should be observed during handling, assembly and test.