## **SIEMENS**

## Data sheet

6ES7317-2EJ10-0AB0

SIMATIC S7-300 CPU 317-2 PN/DP, CENTRAL PROCESSING UNIT WITH 512 KBYTE WORKING MEMORY, 1. INTERFACE MPI/DP 12MBIT/S, 2. INTERFACE ETHERNET PROFINET, MICRO MEMORY CARD NECESSARY

General information	
HW functional status	02
Firmware version	V2.3.0
Engineering with	
Programming package	STEP 7 V5.3 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	2 A min.
(recommendation)	
Input current	
Current consumption (rated value)	650 mA
Current consumption (in no-load operation), typ.	100 mA
Inrush current, typ.	2.5 A
I²t	1 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	3.5 W
Memory	
Work memory	
• integrated	512 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
Data management on MMC (after last	10 y
programming), min.	
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	

for bit operations, typ.	0.05 µs
for bit operations, max.	0.05 μs
for word operations, typ.	0.2 μs
for fixed point arithmetic, typ.	0.2 μs
for floating point arithmetic, typ.	1 µs
CPU-blocks	
Number of blocks (total)	2 048; (DBs, FCs, FBs OBs, SDBs); the maximum number of loadable blocks can be reduced by the MMC being used.
DB	
<ul><li>Number, max.</li></ul>	2 047; Number band: 1 to 2047
● Size, max.	64 kbyte
FB	
Number, max.	2 048; Number range: 0 to 2047
• Size, max.	64 kbyte
FC	
Number, max.	2 048; Number range: 0 to 2047
• Size, max.	64 kbyte
ОВ	
Number, max.	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	1; OB 80
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	512
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— can be set	Yes
— lower limit	0
— upper limit	999
• •	

Number  Number  Number  Number  No retentivity  - adjustable - preset - preset - No retentivity  - adjustable - preset - No retentivity  - adjustable - preset - No retentivity  - Imarrange - lower limit - upper limit - upper limit - present - Pr	IEC counter	
Retentivity  - adjustable Yes No retentivity  Time range - lower limit 10 ms 990 s  IEC timer - vpper limit 9900 s  IType SFB Vlamber Vlamber Vlamber Vlamber Ves SFB Vlamber Ves SFB Vlamber	• Number	Unlimited (limited only by RAM capacity)
Retentivity	S7 times	
adjustable	• Number	512
— preset No retentivity  Time range — lower limit 9990 s  IEC timer  • present Yes • Type SFB • Number Unlimited (limited only by RAM capacity)  Data areas and their retentivity  retentive data area in total All, max. 256 KB  Flag • Number, max. 4 096 byte • Retentivity available Yes; From MB 0 to MB 4095 • Retentivity preset MB 0 to MB 15 • Number of clock memories B: 1 memory byte  Data blooks • Retentivity preset Yes  Local data • per priority class, max. 1 024 byte  Address area  I/O address area  I/O address area  • Inputs 8 kbyte • Outputs 8 kbyte  — Outputs 8 kbyte  Process image  • Inputs 256 byte • Inputs, adjustable 2044 kbyte • Outputs, default 256 byte • Outputs, default 256 byte • Outputs, default • Outputs, default • Outputs, default • Outputs, default	Retentivity	
Time range	— adjustable	Yes
lower limit upper limit 9 990 s  IEC timer  • present	— preset	No retentivity
— upper limit 9 990 s  IEC timer  • present Yes • Type SFB • Number Unlimited (limited only by RAM capacity)  Data areas and their retentivity retentive data area in total All, max. 256 KB  Flag  • Number, max. 4 096 byte • Retentivity available Yes; From MB 0 to MB 4095 • Retentivity preset MB 0 to MB 15 • Number of clock memories 8; 1 memory byte  Data blocks • Retentivity adjustable Yes; via non-retain property on DB • Retentivity preset Yes  Local data • per priority class, max. 1 024 byte  Address area  I/O address area  I/O address area  • Inputs 8 kbyte • Outputs 8 kbyte  — Outputs 8 kbyte  Process image  • Inputs 256 byte • Outputs, adjustable 2 048 kbyte • Outputs, default 256 byte • Inputs, default 256 byte • Outputs, default • Outputs, default • Outputs, default	Time range	
IEC timer   • present   Yes   SFB   Unlimited (limited only by RAM capacity)	— lower limit	10 ms
Present     Type     Type     Number     Unlimited (limited only by RAM capacity)  Data areas and their retentivity retentive data area in total  All, max. 256 KB  Flag  Number, max.  Retentivity available Retentivity preset Number of clock memories Number of clock memories Retentivity adjustable Retentivity adjustable Retentivity preset Yes: via non-retain property on DB Retentivity preset Perpriority class, max.  1 024 byte  Address area I/O address area	— upper limit	9 990 s
Type Number  Number  Number  Number  Number  Number  Number  Number (limited only by RAM capacity)   Data areas and their retentivity  retentive data area in total  All, max. 256 KB  Flag  Number, max. 4 096 byte Retentivity available Retentivity available Retentivity preset Number of clock memories  Retentivity adjustable Retentivity adjustable Retentivity preset Retentivity adjustable Retentivity adjustab	IEC timer	
Number Unlimited (limited only by RAM capacity)  Data areas and their retentivity retentive data area in total All, max. 256 KB  Flag  Number, max. 4 096 byte Retentivity available Yes; From MB 0 to MB 4095 Retentivity preset MB 0 to MB 15 Number of clock memories 8; 1 memory byte  Data blocks Retentivity adjustable Yes; via non-retain property on DB Retentivity preset Yes Local data Per priority class, max. 1 024 byte  Address area  I/O address area  I/O address area  I/O address area  I/O attributed  I/O puputs  Retentivity adjustable Skbyte Outputs  Retentivity preset  I/O address area  I/O addre	• present	Yes
Data areas and their retentivity retentive data area in total  Flag  • Number, max.  • Retentivity available  • Retentivity preset  • Number of clock memories  Data blocks  • Retentivity adjustable  • Retentivity preset  • Retentivity adjustable  • Retentivity preset  • Page of the priority class, max.  1 024 byte  Address area  I/O address area  • Inputs  • Outputs  • Rough Sk byte  • Outputs  • Number of clock memories  8; 1 memory byte  DB  • Retentivity adjustable  • Prese of the priority on DB  • Retentivity preset  Yes  Local data  • per priority class, max.  1 024 byte  Address area  I/O address area  • Inputs  • Outputs  • Number of clock memories  8 kbyte  • Outputs  • Number of MB 4095  NB 0 to MB 10  NB 0 to MB	• Type	SFB
retentive data area in total  Flag  Number, max. 4 096 byte Retentivity available Retentivity preset Number of clock memories Retentivity adjustable Retentivity adjustable Retentivity adjustable Retentivity adjustable Retentivity adjustable Retentivity preset Retentivity adjustable Retentivity preset Retentivity adjustable Retentivity preset Retentivity adjustable Retentivity preset Retenti	• Number	Unlimited (limited only by RAM capacity)
retentive data area in total  Flag  Number, max. 4 096 byte Retentivity available Retentivity preset Number of clock memories Retentivity adjustable Retentivity adjustable Retentivity adjustable Retentivity adjustable Retentivity adjustable Retentivity preset Retentivity adjustable Retentivity preset Retentivity adjustable Retentivity preset Retentivity adjustable Retentivity preset Retenti	Data areas and their retentivity	
Number, max. Retentivity available Retentivity preset Retentivity preset Retentivity preset NB 0 to MB 15 Number of clock memories Retentivity adjustable Retentivity adjustable Retentivity adjustable Retentivity preset Retentivity preset Yes  Local data Per priority class, max.  Process area  If O address area  Inputs A kbyte Outputs Retentivibuted  Inputs Retentivity preset R		All, max. 256 KB
Retentivity available Retentivity preset Retentivity preset Retentivity preset NB 0 to MB 15 Number of clock memories Retentivity adjustable Retentivity adjustable Retentivity preset Retentivity adjustable Retentive All memory byte Retentive Retentive Retention Present Reten	Flag	
Retentivity preset  Number of clock memories  Retentivity adjustable Retentivity adjustable Retentivity preset  Retentivity preset  Yes  Yes  Ves  Ves  Ves  Ves  Ves  Ves	Number, max.	4 096 byte
Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Yes  Local data  per priority class, max.  Address area  I/O address area	<ul> <li>Retentivity available</li> </ul>	Yes; From MB 0 to MB 4095
Data blocks  Retentivity adjustable Retentivity preset Retentivity preset Yes  Local data Per priority class, max.  1 024 byte  Address area  I/O address area  I/O address area  Inputs Retentivity preset Retentivity preset  Address area  I/O address area  I/O address area  I/O address area  Inputs Retentivity preset Retentivity adjustable Retentivity preset Ret	<ul> <li>Retentivity preset</li> </ul>	MB 0 to MB 15
Retentivity adjustable     Retentivity preset     Yes  Local data     ● per priority class, max.     1 024 byte  Address area  I/O a	<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Retentivity preset  Local data	Data blocks	
Local data  • per priority class, max.  1 024 byte  Address area  I/O address area  • Inputs • Outputs  of which distributed — Inputs — Outputs  8 kbyte  Outputs 8 kbyte  Process image  • Inputs • Outputs  • Outputs  256 byte • Outputs • Inputs, adjustable • Outputs, adjustable • Outputs, default • Outputs, default • Outputs, default • Outputs, default	Retentivity adjustable	Yes; via non-retain property on DB
per priority class, max.  Address area  I/O	<ul> <li>Retentivity preset</li> </ul>	Yes
Address area  I/O address area	Local data	
I/O address area  ● Inputs  ● Outputs  Outputs  8 kbyte  of which distributed  — Inputs  — Outputs  8 kbyte  Process image  ● Inputs  • Outputs  Outputs  Outputs  Outputs  1 Inputs  256 byte  Outputs, adjustable  Outputs, adjustable  Inputs, default  Outputs, default  Outputs, default  256 byte	• per priority class, max.	1 024 byte
I/O address area  ● Inputs  ● Outputs  Outputs  8 kbyte  of which distributed  — Inputs  — Outputs  8 kbyte  Process image  ● Inputs  • Outputs  Outputs  Outputs  Outputs  1 Inputs  256 byte  Outputs, adjustable  Outputs, adjustable  Inputs, default  Outputs, default  Outputs, default  256 byte	Address area	
<ul> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> <li>8 kbyte</li> <li>— Outputs</li> <li>8 kbyte</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> </ul>		
of which distributed  — Inputs — Outputs  8 kbyte  Process image  Inputs Outputs  Outputs  256 byte  1nputs, adjustable Outputs, adjustable Inputs, adjustable Outputs, default Outputs, default  Outputs, default  256 byte	• Inputs	8 kbyte
<ul> <li>— Inputs</li> <li>— Outputs</li> <li>8 kbyte</li> <li>Process image</li> <li>Inputs</li> <li>Outputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Outputs, adjustable</li> <li>Outputs, adjustable</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> </ul>	Outputs	8 kbyte
<ul> <li>Outputs</li> <li>Process image</li> <li>Inputs</li> <li>Outputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Outputs, adjustable</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> </ul>	of which distributed	
Process image  Inputs Outputs Outputs Inputs, adjustable Outputs, adjustable Outputs, adjustable Outputs, default Outputs, default Outputs, default Solution	— Inputs	8 kbyte
<ul> <li>Inputs</li> <li>Outputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> </ul>	— Outputs	8 kbyte
<ul> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> </ul>	Process image	
<ul> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> </ul>	• Inputs	256 byte
<ul> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>256 byte</li> </ul>	<ul><li>Outputs</li></ul>	256 byte
<ul> <li>Inputs, default</li> <li>Outputs, default</li> <li>256 byte</li> <li>256 byte</li> </ul>	• Inputs, adjustable	2 048 kbyte
Outputs, default    256 byte	<ul> <li>Outputs, adjustable</li> </ul>	2 048 kbyte
	• Inputs, default	256 byte
Digital channels	Outputs, default	256 byte
	Digital channels	

• Inputs	65 536
— of which central	1 024
Outputs	65 536
— of which central	1 024
Analog channels	
• Inputs	4 096
— of which central	256
Outputs	4 096
— of which central	256
Hardware configuration	
Number of DP masters	
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
<ul><li>Modules per rack, max.</li></ul>	8
Time of day	
Time of day Clock	
	Yes
Clock	Yes Yes
Clock  • Hardware clock (real-time)	
Clock  • Hardware clock (real-time)  • retentive and synchronizable	Yes
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time	Yes 6 wk; At 40 °C ambient temperature
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.	Yes 6 wk; At 40 °C ambient temperature
Clock      Hardware clock (real-time)     retentive and synchronizable     Backup time     Deviation per day, max.  Operating hours counter	Yes 6 wk; At 40 °C ambient temperature 10 s
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number	Yes 6 wk; At 40 °C ambient temperature 10 s
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number  • Number	Yes 6 wk; At 40 °C ambient temperature 10 s 4 0 to 3
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number  • Number/Number range  • Range of values	Yes 6 wk; At 40 °C ambient temperature 10 s  4 0 to 3 0 to 2^31 hours (when using SFC 101)
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number  • Number range  • Range of values  • retentive	Yes 6 wk; At 40 °C ambient temperature 10 s  4 0 to 3 0 to 2^31 hours (when using SFC 101)
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number  • Number/Number range  • Range of values  • retentive  Clock synchronization	Yes 6 wk; At 40 °C ambient temperature 10 s  4 0 to 3 0 to 2^31 hours (when using SFC 101) Yes; Must be restarted at each restart
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number  • Number/Number range  • Range of values  • retentive  Clock synchronization  • supported	Yes 6 wk; At 40 °C ambient temperature 10 s  4 0 to 3 0 to 2^31 hours (when using SFC 101) Yes; Must be restarted at each restart
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number  • Number range  • Range of values  • retentive  Clock synchronization  • supported  • to MPI, master	Yes 6 wk; At 40 °C ambient temperature 10 s  4 0 to 3 0 to 2^31 hours (when using SFC 101) Yes; Must be restarted at each restart  Yes Yes
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number  • Number/Number range  • Range of values  • retentive  Clock synchronization  • supported  • to MPI, master  • to MPI, slave	Yes 6 wk; At 40 °C ambient temperature 10 s  4 0 to 3 0 to 2^31 hours (when using SFC 101) Yes; Must be restarted at each restart  Yes Yes Yes
Clock  Hardware clock (real-time)  retentive and synchronizable  Backup time  Deviation per day, max.  Operating hours counter  Number  Number  Number/Number range  Range of values  retentive  Clock synchronization  supported  to MPI, master  to MPI, slave  in AS, master  in AS, slave	Yes 6 wk; At 40 °C ambient temperature 10 s  4 0 to 3 0 to 2^31 hours (when using SFC 101) Yes; Must be restarted at each restart  Yes Yes Yes Yes Yes Yes
Clock  • Hardware clock (real-time)  • retentive and synchronizable  • Backup time  • Deviation per day, max.  Operating hours counter  • Number  • Number/Number range  • Range of values  • retentive  Clock synchronization  • supported  • to MPI, master  • to MPI, slave  • in AS, master  • in AS, slave	Yes 6 wk; At 40 °C ambient temperature 10 s  4 0 to 3 0 to 2^31 hours (when using SFC 101) Yes; Must be restarted at each restart  Yes Yes Yes Yes

Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
● MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
Point-to-point connection	No
MPI	
Number of connections	16
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	Yes
— S7 basic communication	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes
DP master	
• Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
— SYNC/FREEZE	Yes
— DPV1	Yes
Address area	
— Inputs, max.	244 kbyte
— Outputs, max.	244 kbyte
DP slave	
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	

— Routing	Yes; with interface active
Global data communication	No
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
— S7 communication, as server	Yes
Direct data exchange (slave-to-slave)	Yes
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Physics	RJ45
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	0 mA
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Functionality	
• MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	Yes; Firmware version V2.3 and higher
PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
<ul> <li>PROFIBUS DP slave</li> </ul>	No
Point-to-point connection	No
PROFINET IO Controller	
● Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16
<ul><li>— Open IE communication</li></ul>	Yes; via TCP/IP
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128
— Updating time	1 to 512 ms (minimum value depends on communication share set for PROFINET I/O, on the number of I/O devices, and on the volume of configured user data)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	256 byte
PROFINET CBA	
acyclic transmission	Yes

cyclic transmission	Yes
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## **Protocols** Open IE communication Yes; via integrated PROFINET interface and loadable FBs • TCP/IP 1 460 byte - Data length, max. Communication functions PG/OP communication Yes Global data communication Yes supported 8 • Number of GD loops, max. 8 Number of GD packets, max. 8 • Number of GD packets, transmitter, max. 8 • Number of GD packets, receiver, max. 22 byte • Size of GD packets, max. 22 byte • Size of GD packet (of which consistent), max. S7 basic communication supported Yes • User data per job, max. 76 byte • User data per job (of which consistent), max. 76 byte; 76 bytes (with X\_SEND or X\_RCV); 64 bytes (with X\_PUT or X\_GET as server) S7 communication Yes supported Yes as server Yes; via integrated PROFINET interface and loadable FB or via • as client CP and loadable FB See online help of STEP 7 (shared parameters of the SFBs/FBs User data per job, max. and of the SFCs/FCs of S7 Communication) S5 compatible communication Yes; via CP and loadable FC supported PROFINET CBA (at set setpoint communication load) 50 % Setpoint for the CPU communication load 32 • Number of remote interconnection partners 17 • Number of functions, master/slave 1 000 Total of all master/slave connections • Data length of all incoming connections 4 000 byte master/slave, max. 4 000 byte • Data length of all outgoing connections master/slave, max. Number of device-internal and PROFIBUS 500 interconnections 4 000 byte • Data length of device-internal und PROFIBUS

interconnections, max.

<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with acyclic transmission	
<ul> <li>— Sampling frequency: Sampling time, min.</li> </ul>	500 ms
<ul> <li>Number of incoming interconnections</li> </ul>	100
<ul> <li>Number of outgoing interconnections</li> </ul>	100
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with cyclic transmission	
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	10 ms
<ul> <li>Number of incoming interconnections</li> </ul>	200
<ul> <li>Number of outgoing interconnections</li> </ul>	200
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	450 byte
HMI variables via PROFINET (acyclic)	
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap
<ul> <li>HMI variable updating</li> </ul>	500 ms
<ul> <li>Number of HMI variables</li> </ul>	200
<ul> <li>Data length of all HMI variables, max.</li> </ul>	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes
<ul> <li>Number of linked PROFIBUS devices</li> </ul>	16
<ul> <li>Data length per connection, max.</li> </ul>	240 byte; Slave-dependent
Number of connections	
• overall	32
<ul><li>usable for PG communication</li></ul>	31
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, min.</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	31
<ul><li>usable for OP communication</li></ul>	31
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, min.</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	31
<ul> <li>usable for S7 basic communication</li> </ul>	30
<ul> <li>reserved for S7 basic communication</li> </ul>	0

<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication,</li> </ul>	30
max.	
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	60
Test commissioning functions	
Status block	Yes
Single step	Yes
Number of breakpoints	2
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul><li>Number of variables, max.</li></ul>	30
<ul><li>of which status variables, max.</li></ul>	30
<ul><li>of which control variables, max.</li></ul>	14
Forcing	
• Forcing	Yes
<ul><li>Forcing, variables</li></ul>	Inputs, outputs
<ul><li>Number of variables, max.</li></ul>	10
Diagnostic buffer	
• present	Yes
<ul><li>Number of entries, max.</li></ul>	100
Configuration	
Configuration software	
• STEP 7	Yes; V5.3 or higher
Programming	
Command set	see instruction list
<ul> <li>Nesting levels</li> </ul>	8
<ul><li>System functions (SFC)</li></ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes

— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Dimensions	
Width	80 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	460 g
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